

ACCREDITATION

BSI KITEMARKS:

All kitemarks

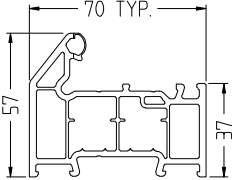
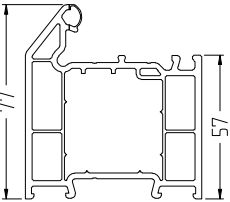
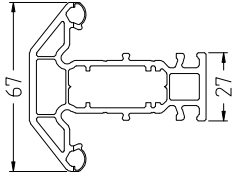
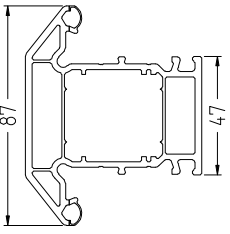
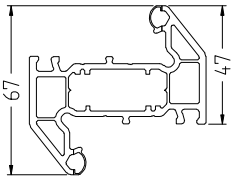
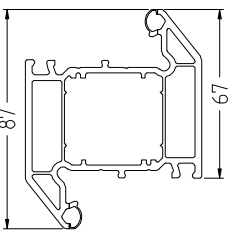
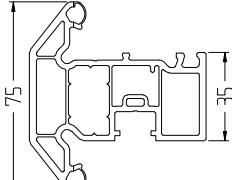
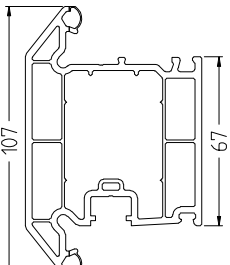
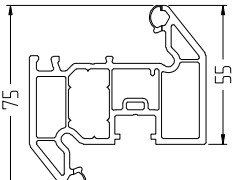
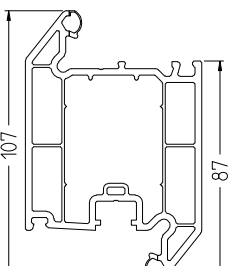
- | | |
|------------------|---|
| BS EN 12608:2003 | PVC-u profiles for the fabrication of windows and doors.
KM522037 |
| BS7950:1997 | Specification for enhanced security performance of casement and tilt/turn windows in domestic applications.
KM522039 |
| PAS 23-1:1999 | General performance requirements for door assemblies.
KM522040 |
| PAS 24:2007 | Enhanced security performance requirements for door assemblies.
KM522040 |
| BS7412:2002 | Specification for windows and doorsets made from PVC-u extruded hollow profiles. Meets the requirements of, enabling fabricators to achieve the kitemark. |
| ISO 9001:2000 | Quality management systems. Requirements.
FM524961 |

SYSTEM CREDENTIALS

- high gloss, lead free materials used in the manufacture of all frames & ancillary products.
- WER 'A' rating for thermal efficiency is achievable with many glazed unit combinations.
- designed specifically as a pre-gasketed system, featuring a patented double-action bubble gasket on all frames. No corner cleaning of the gasket or inner rebate required. Patent UK0802551.2
- enclosed screw retaining pocket within both outer & sash frames, typically halving the steel requirement. Quicker & cheaper to manufacture, easier to re-cycle.
- choice of chamfered & sculptured systems available, fully inter-changeable.
- symmetrical drainage for rebate & bead areas on all profiles.
- identical bead & rebate detail, ideal for internal glazing.
- snap together feature on 165mm cill, outer frames, low thresholds, frame extensions & 90° corner post.
- low thresholds available in 'Part M' compliant & standard format, both with shootbolt facility. No end milling of the door jambs required when using the connector moulding. Reg Des UK4006283
- 22mm backset hardware for both internally & externally beaded sash windows, including night vent facility.
- equal frame cover on both faces of door sashes.
- comprehensive range of ancillary products.
- available in white, rosewood & oak finishes along with foiled on white options.

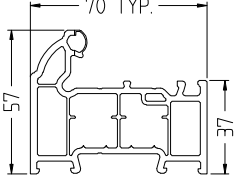
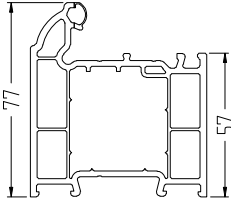
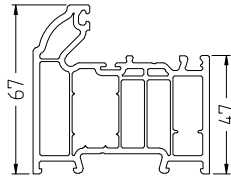
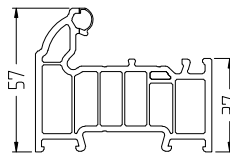
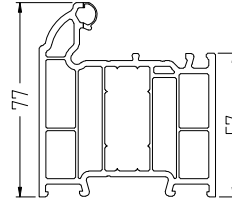
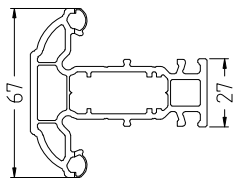
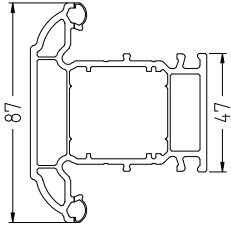
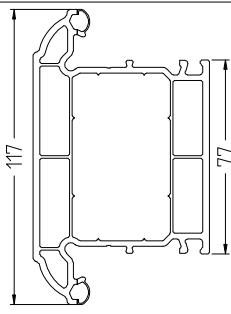
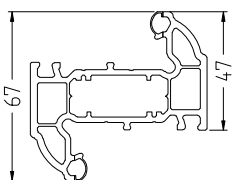
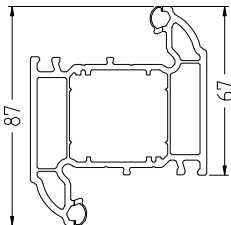
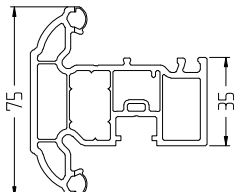
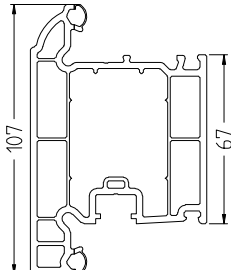
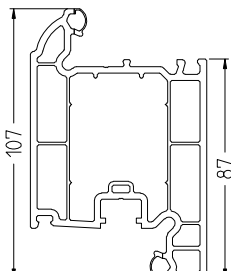
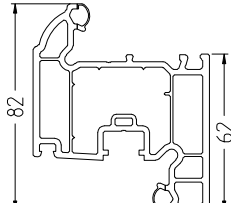
LINIAR COMPONENTS

Chamfered

		Standard			Energy Plus					
Outer Frame			/		/					
	LCW011	LCW016					LCW017			
Transom/Mullion			/		/					
	LCW021	LCW026					LCW029			
							/		/	
LCW022	LCW027									
Sash			/		/					
	LCW031	LCW036					/		/	
										
	LCW032	LCW037					LCW035			

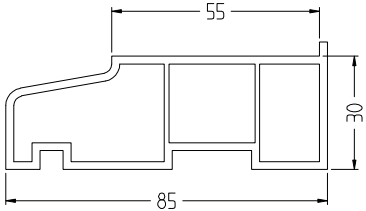
LINIAR COMPONENTS

Sculptured

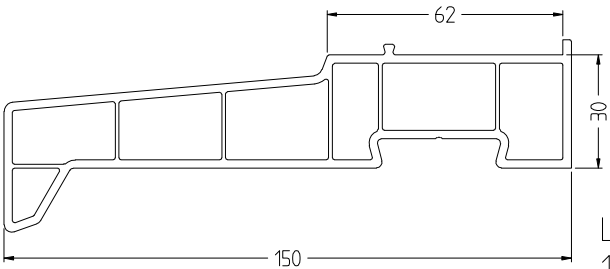
	Standard			Energy Plus		
Outer Frame	 <p>70 TYP. 57 37</p> <p>LSW011</p>	 <p>77 57</p> <p>LSW016</p>	 <p>67 47</p> <p>LSW018</p>	 <p>57 37</p> <p>LSW012</p>	 <p>77 57</p> <p>LSW017</p>	
Transom/Mullion	 <p>67 27</p> <p>LSW021</p>	 <p>87 47</p> <p>LSW026</p>	 <p>117 77</p> <p>LSW029</p>	/		
	 <p>67 47</p> <p>LSW022</p>	 <p>87 67</p> <p>LSW027</p>	/			
Sash	 <p>75 35</p> <p>LSW031</p>	 <p>107 67</p> <p>LSW036</p>			/	
	/		 <p>107 87</p> <p>LSW037</p>	 <p>82 62</p> <p>LSW035</p>		

LINEAR COMPONENTS

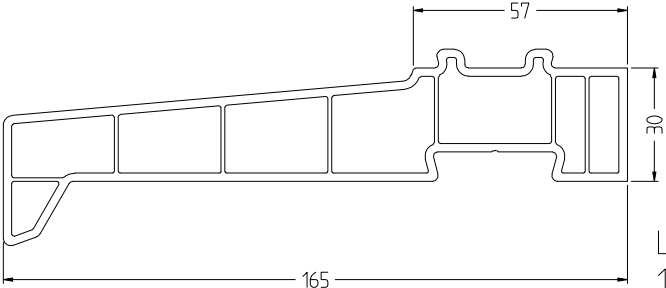
CILLS



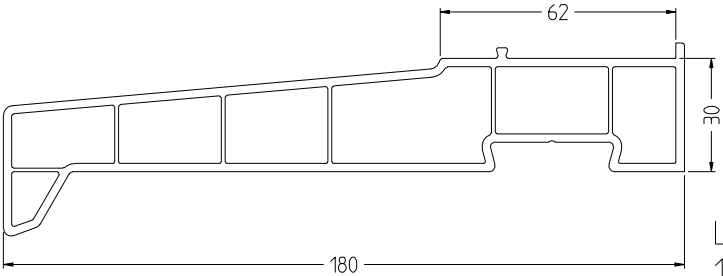
LCL085
85MM CILL



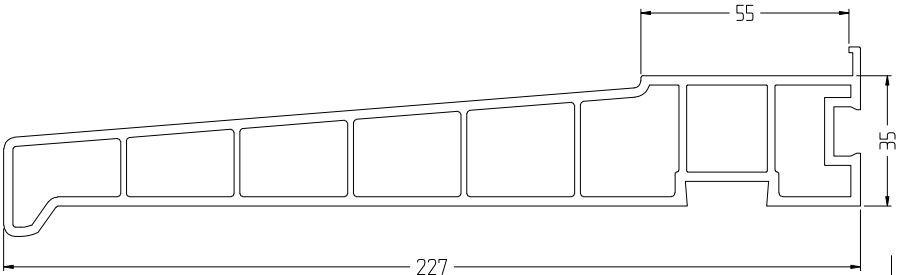
LSL150
150MM CILL



LCL165
165MM CILL



LSL180
180MM CILL



LCL225
225MM CILL

LINAR COMPONENTS

BEAD



LCW041
CHAMF. BEAD



LSW041
SCULPT. BEAD



LSW042
36MM BEAD

GASKET



LGA401
REPAIR GASKET



LGA411
BI-FOLD
REBATE SEAL



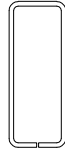
LGA435
BAY POLE NEST
GASKET

REINFORCEMENTS

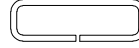
STEEL



LSR011



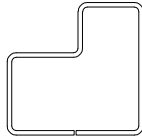
LSR017



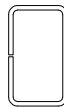
LSR021



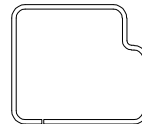
LSR031



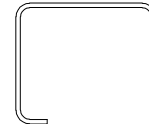
LSR016



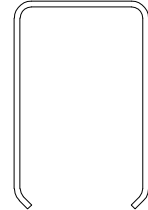
LSR018



LSR026

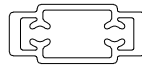


LSR035

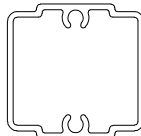


LSR036
LSR036P (PUNCHED)

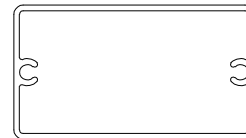
ALUM.



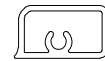
LAR021



LAR026



LAR029



LAR031
MOCK SASH HORN
REINFORCING

ANCILLARIES

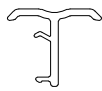
PVCu



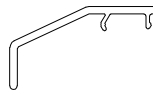
LAN101
SECURITY STRIP



LAN102
GLAZING
FLIPPER



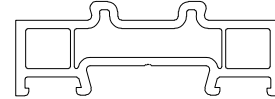
LAN103
SINGLE BUTT
JOINT



LAN104
HEAD DRIP



LAN105
CILL DRIP



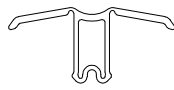
LAN106
20MM FRAME EXTENSION



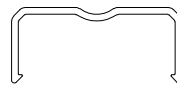
LAN107
THERMAL DAM



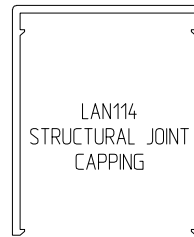
LAN111
COVER STRIP



LAN112
SMALL TRIM



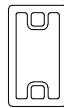
LAN113
H.D BUTT JOINT
CAPPING



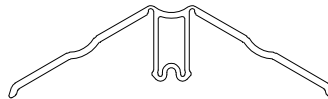
LAN114
STRUCTURAL JOINT
CAPPING



LAN116
10MM FRAME EXTENSION



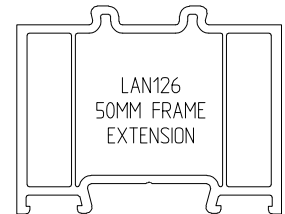
LAN118
COMP. DOOR MECH.
JOINT REINFORCEMENT



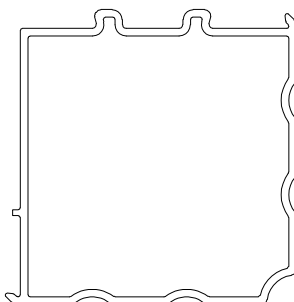
LAN131
LARGE TRIM



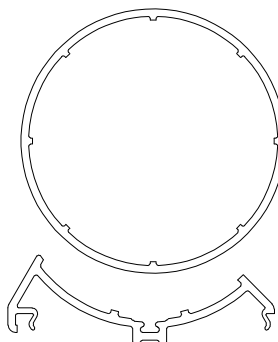
LAN165
CILL
REINFORCING



LAN126
50MM FRAME
EXTENSION

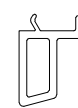


LAN153
90° CORNER POST

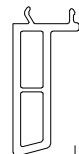


LAN134
BAY POLE NEST
COVER

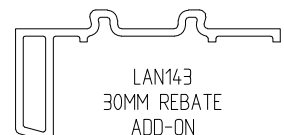
LAN135
BAY POLE NEST



LAN141
20MM REBATE
ADD-ON



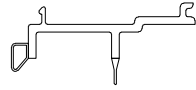
LAN142
35MM REBATE
ADD-ON



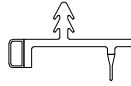
LAN143
30MM REBATE
ADD-ON

LINEAR COMPONENTS

PVCu



LAN171
LOW THRESHOLD
TRIM



LAN172
COMPOSITE DOOR LOW
THRESHOLD TRIM



LAN180
COMPOSITE DOOR
REINFORCING



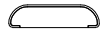
LAN160
20MM GEORGIAN BAR



LAN161
28MM GEORGIAN BAR

ANCILLARIES

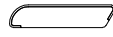
TRIMS



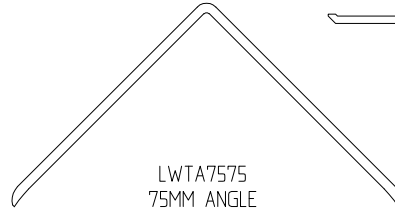
LWTD24
24MM D MOULD



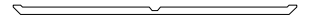
LWTCT18
18MM TRIM



LWTCT28
28MM TRIM



LWTA7575
75MM ANGLE



LWTA75
75MM ADJ. ANGLE



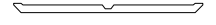
LWTQ135
13.5MM QUAD



LWTQ185
18.5MM QUAD



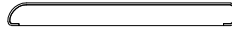
LWTB18
18MM BEAD



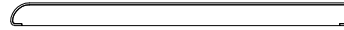
LWTA50
50MM ADJ. ANGLE



LWTARC40
40 X 6MM ARCHITRAVE



LWTARC60
60 X 6MM ARCHITRAVE

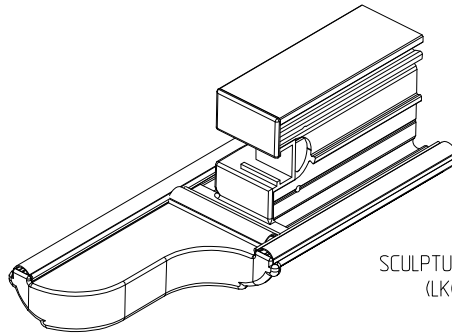


LWTARC90
90 X 6MM ARCHITRAVE



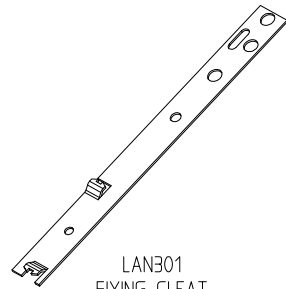
LWTQWC
20MM QUAD. WINDOW
BOARD CHANNEL

KITS

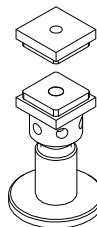


LK001
SCULPTURED MOCK SASH HORN KIT
(LK002, CHAMFERED KIT)

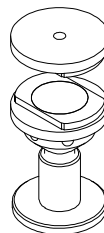
STEEL



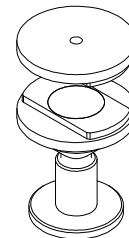
LAN301
FIXING CLEAT



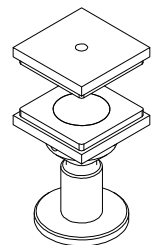
LAN311
BUTT JOINT JACK



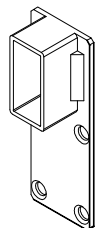
LAN331
SMALL BAY POLE
JACK



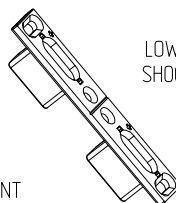
LAN332
LARGE BAY POLE
JACK



LAN353
SQUARE BAY POLE
JACK



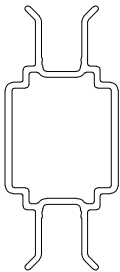
LAN314
STRUCTURAL JOINT
FIXING CLEAT



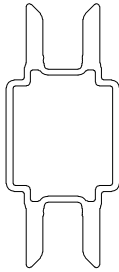
LAN371
LOW THRESHOLD
SHOOTBOLT KEEP

LINEAR COMPONENTS

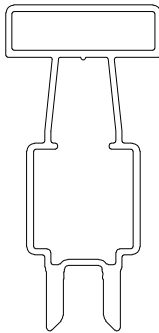
ANCILLARIES
ALUMINIUM



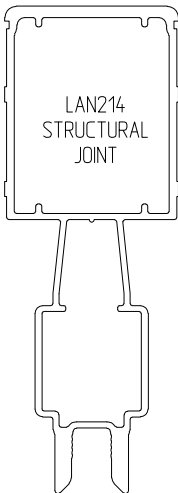
LAN211
STD. BUTT JOINT



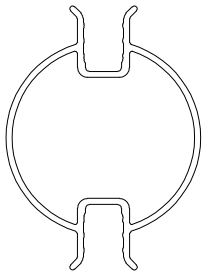
LAN212
MED. DUTY BUTT
JOINT



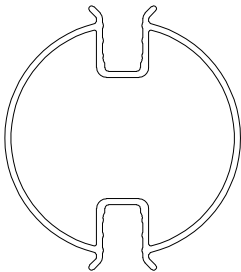
LAN213
HD BUTT JOINT



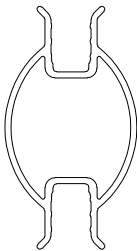
LAN214
STRUCTURAL
JOINT



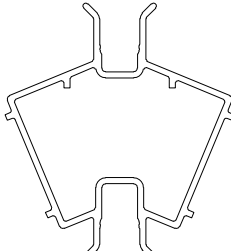
LAN231
SMALL BAY POLE



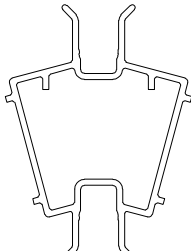
LAN232
LARGE BAY POLE



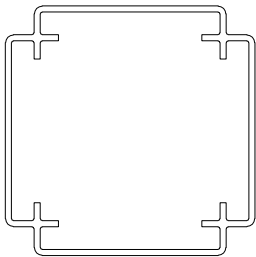
LAN233
BOW POLE



LAN251
135° CORNER JOINT



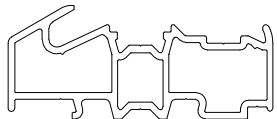
LAN252
150° CORNER JOINT



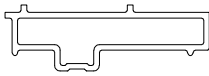
LAN253
90° CORNER JOINT



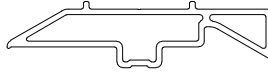
LAN271
PART 'M' COMPLIANT
LOW THRESHOLD



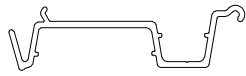
LAN272
STD. LOW THRESHOLD



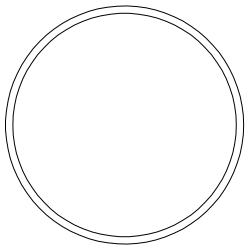
LAN273
THRESHOLD PACKER



LAN274
THRESHOLD PACKER



LAN291
MEETING STILE
ADAPTER



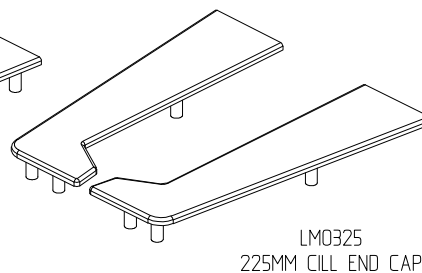
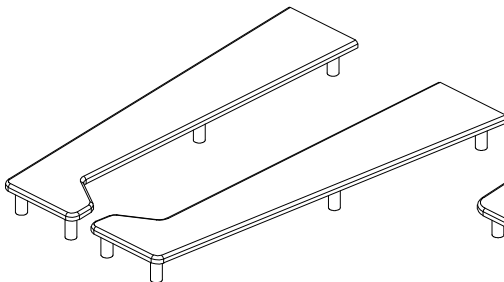
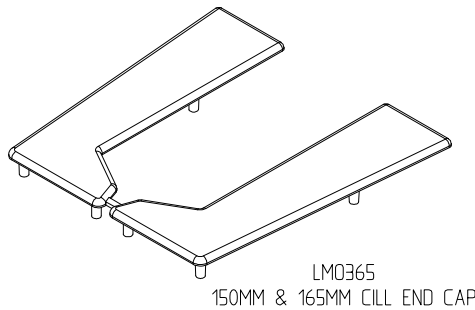
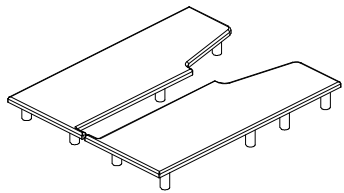
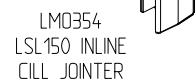
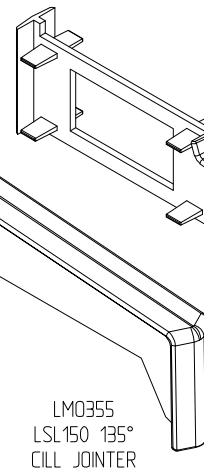
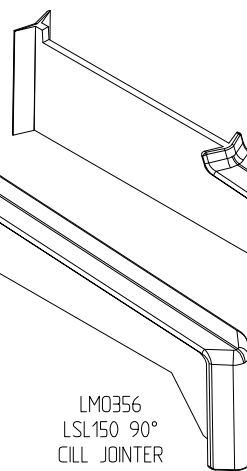
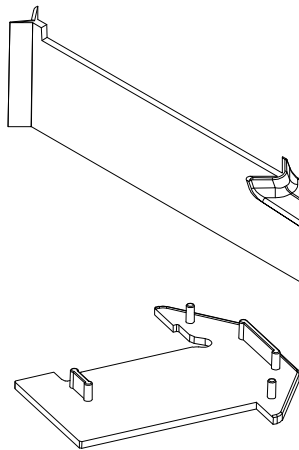
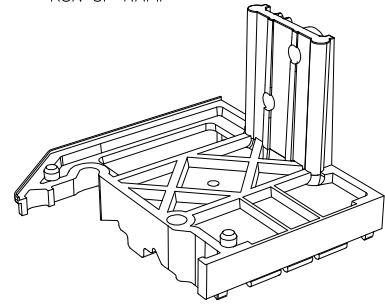
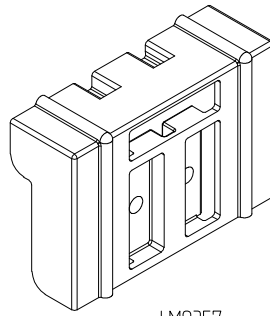
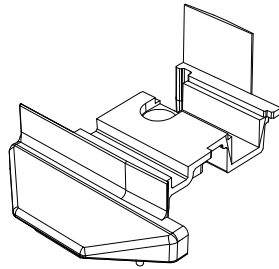
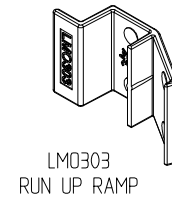
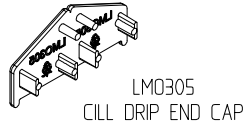
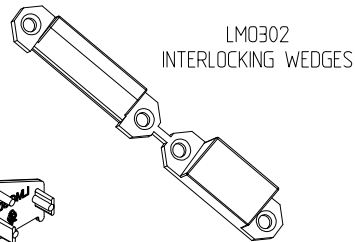
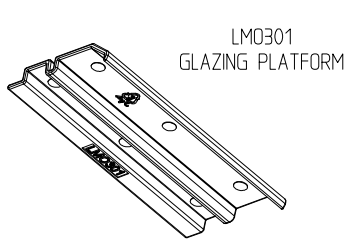
LAN234
BAY POLE NEST



LAN275
LOW THRESHOLD
TRAY

LINEAR COMPONENTS

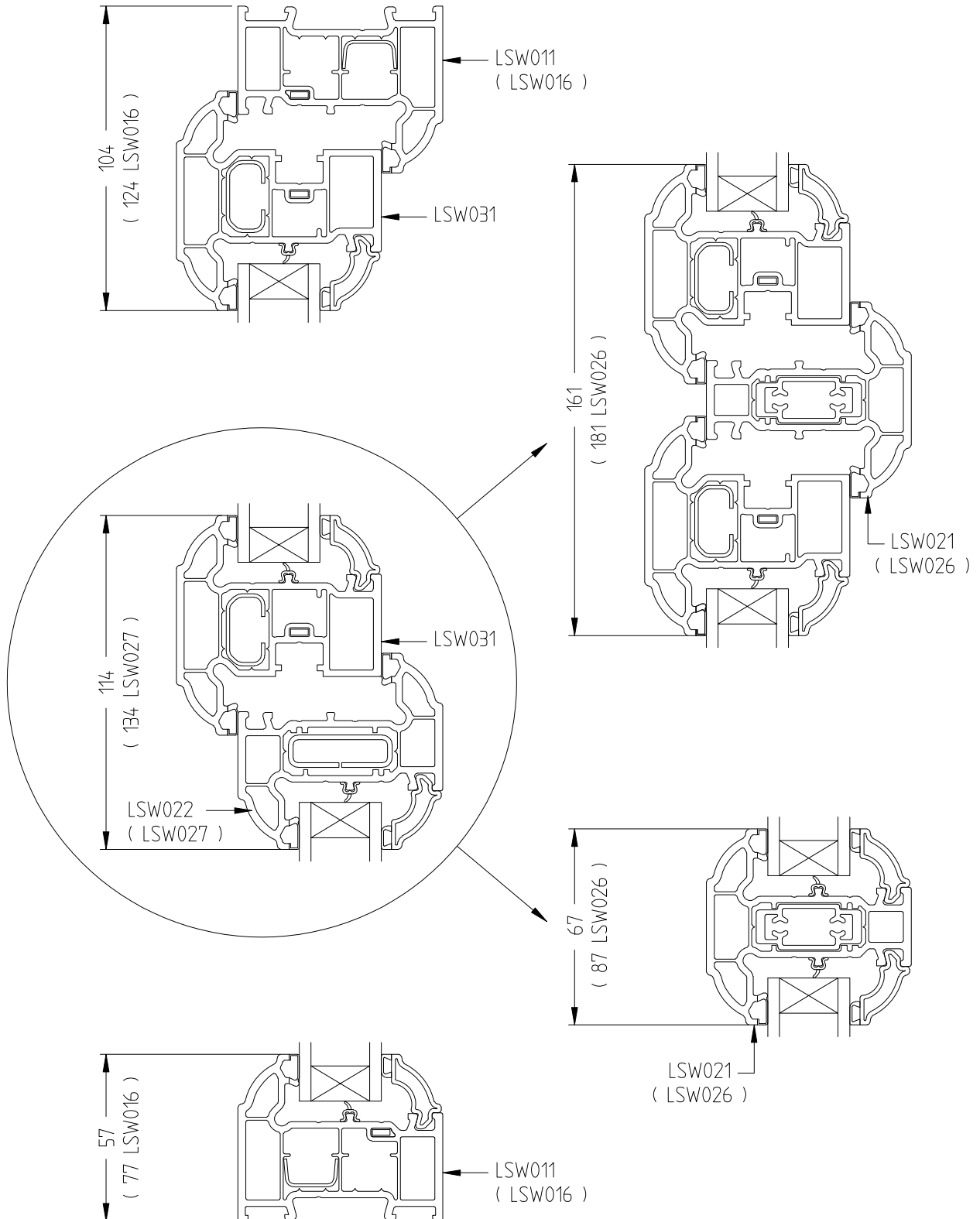
ANCILLARIES MOULDINGS



CASEMENT WINDOW

Internally Glazed

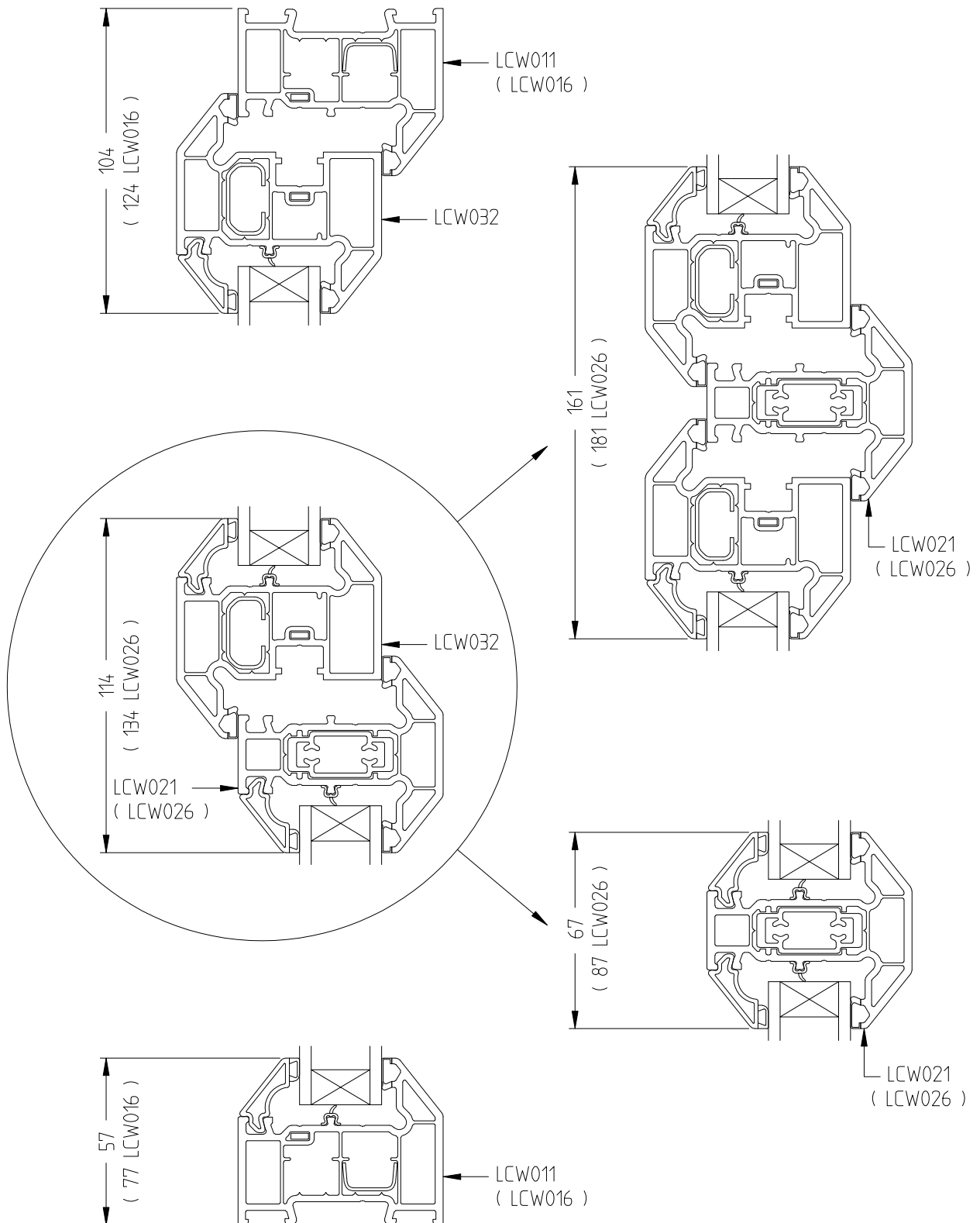
(re-inforcement shown for reference only)



CASEMENT WINDOW

Externally Glazed

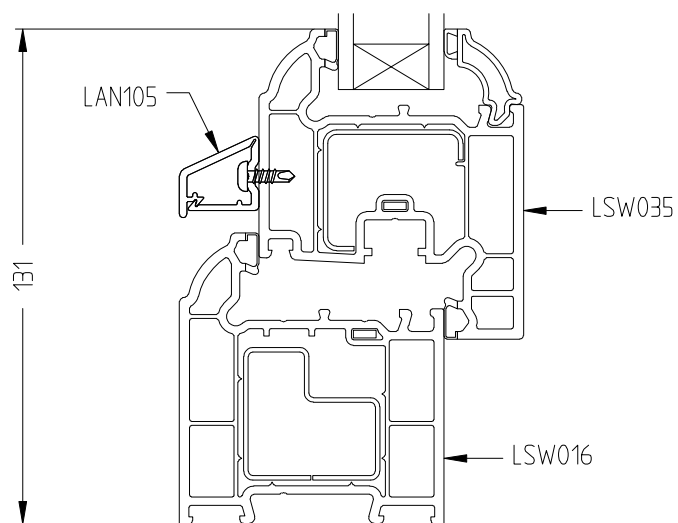
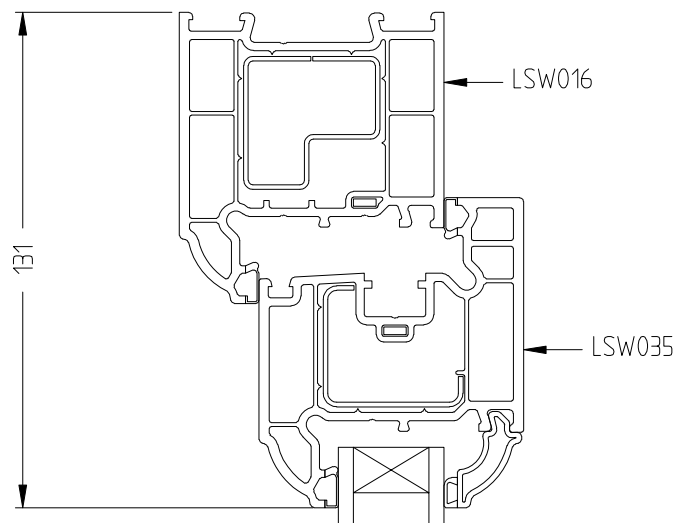
(re-inforcement shown for reference only)



TILT + TURN WINDOW

Internally Glazed

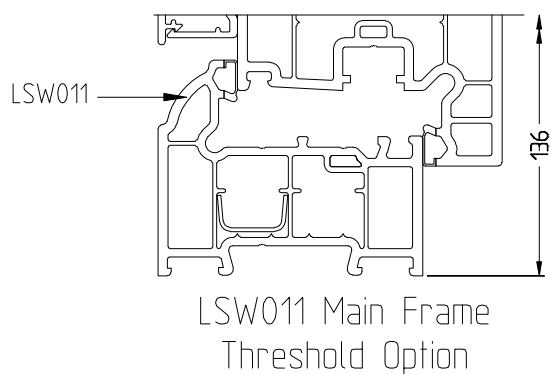
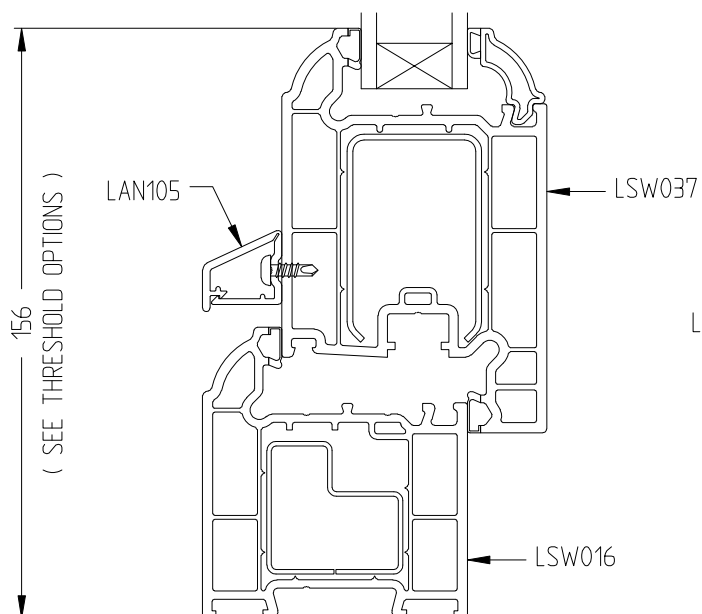
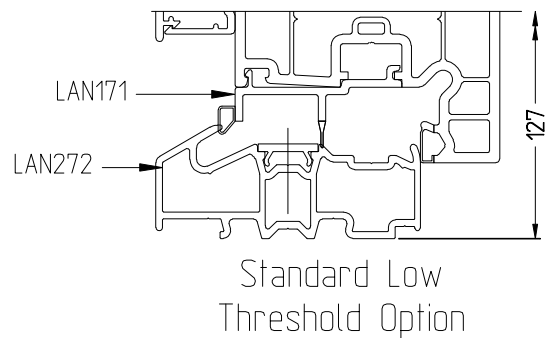
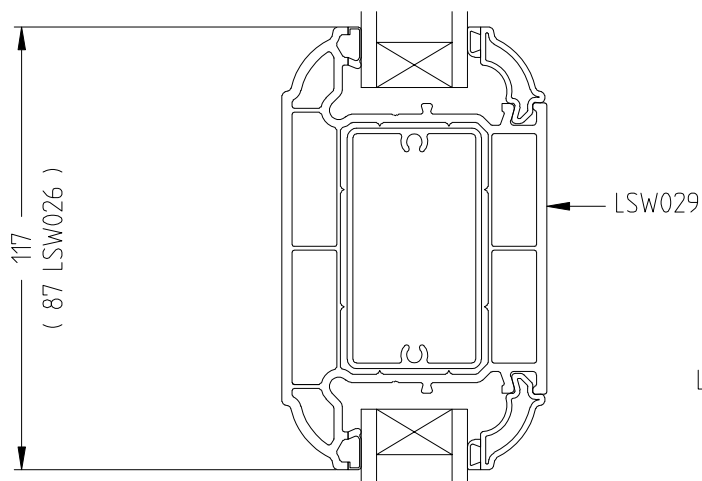
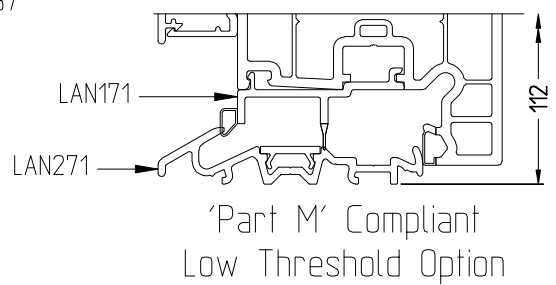
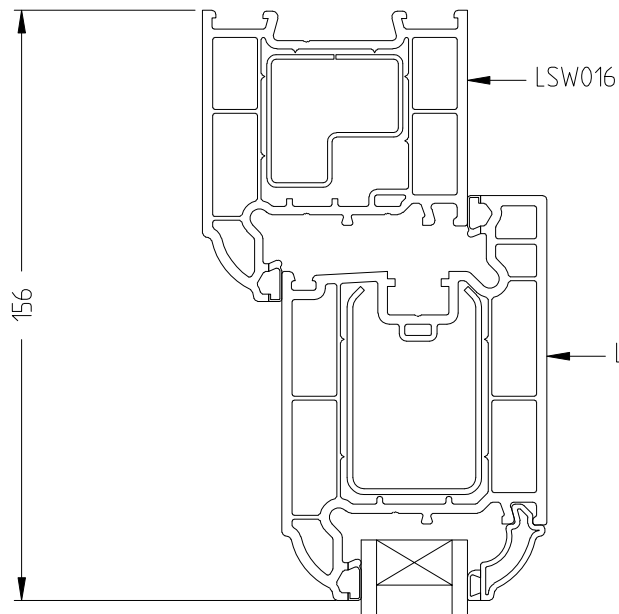
(re-inforcement shown for reference only)



RESIDENTIAL DOOR

Internally Glazed

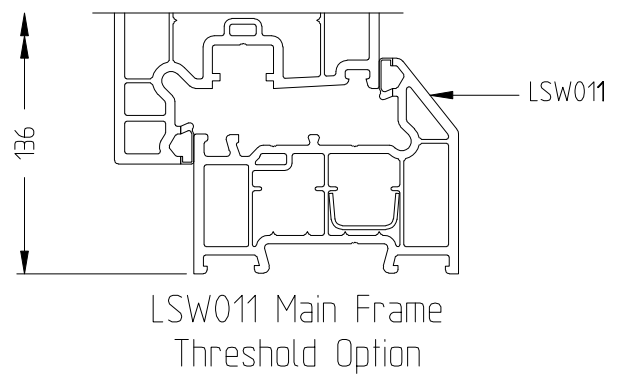
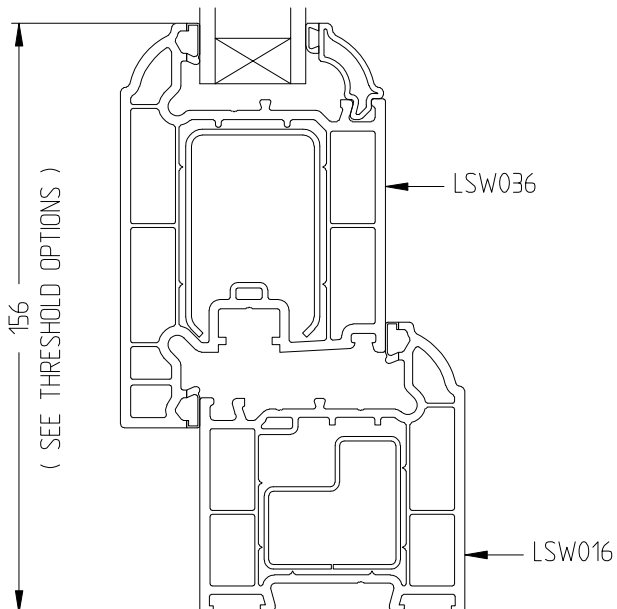
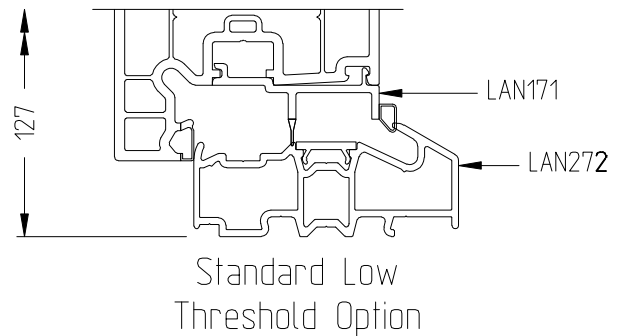
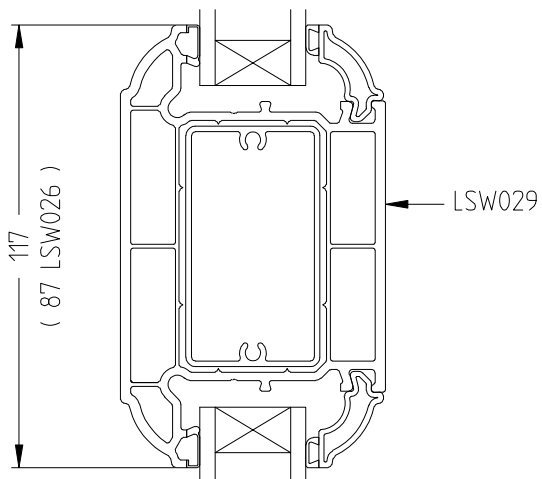
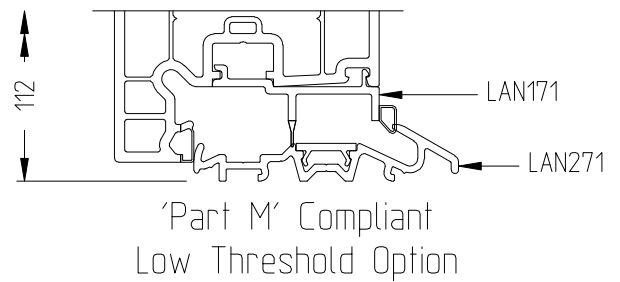
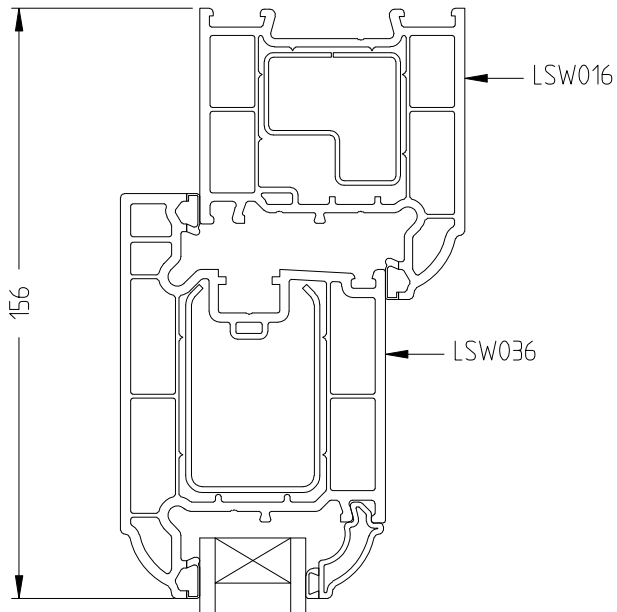
(re-inforcement shown for reference only)



FRENCH DOOR

Internally Glazed

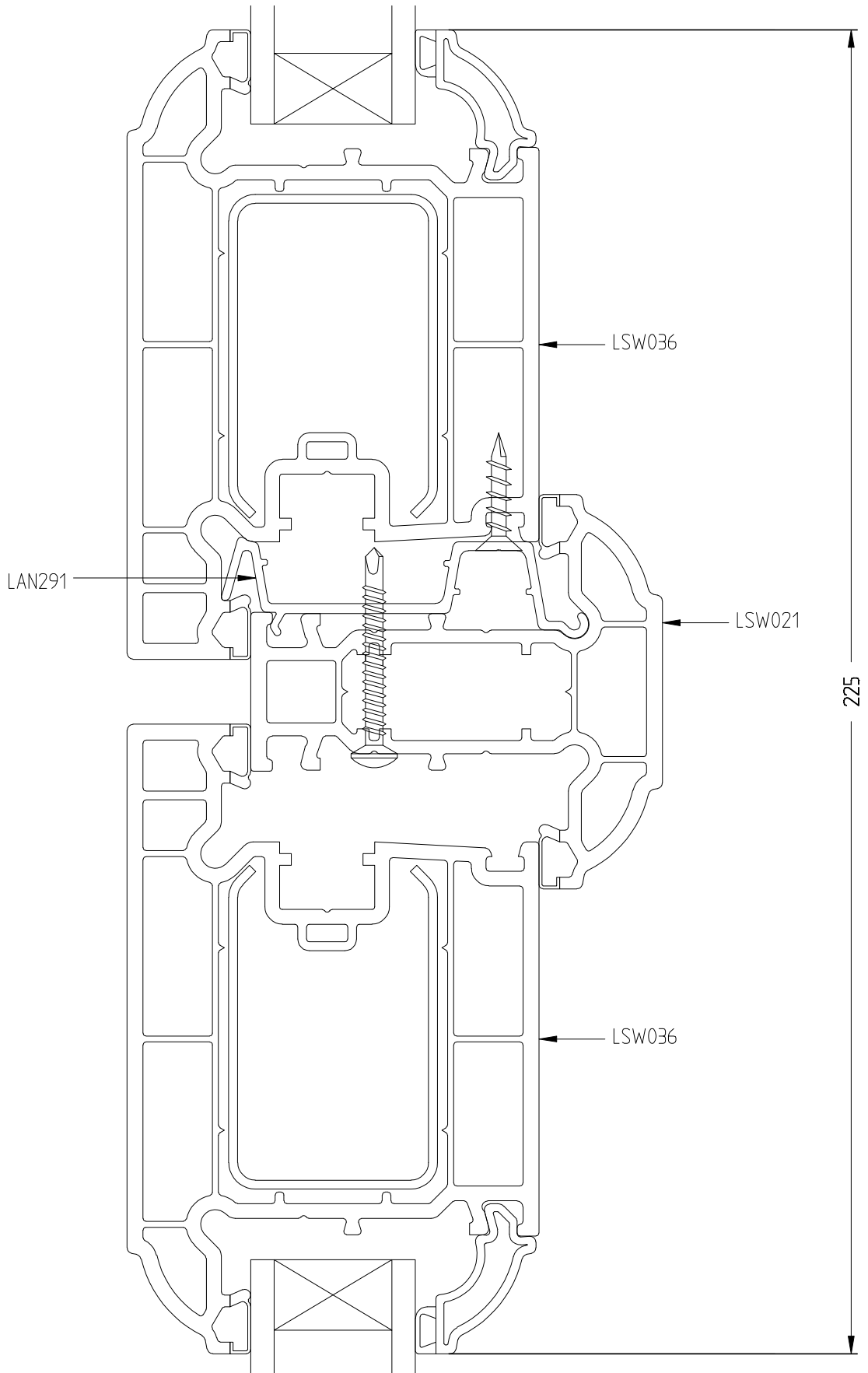
(re-inforcement shown for reference only)



FRENCH DOOR

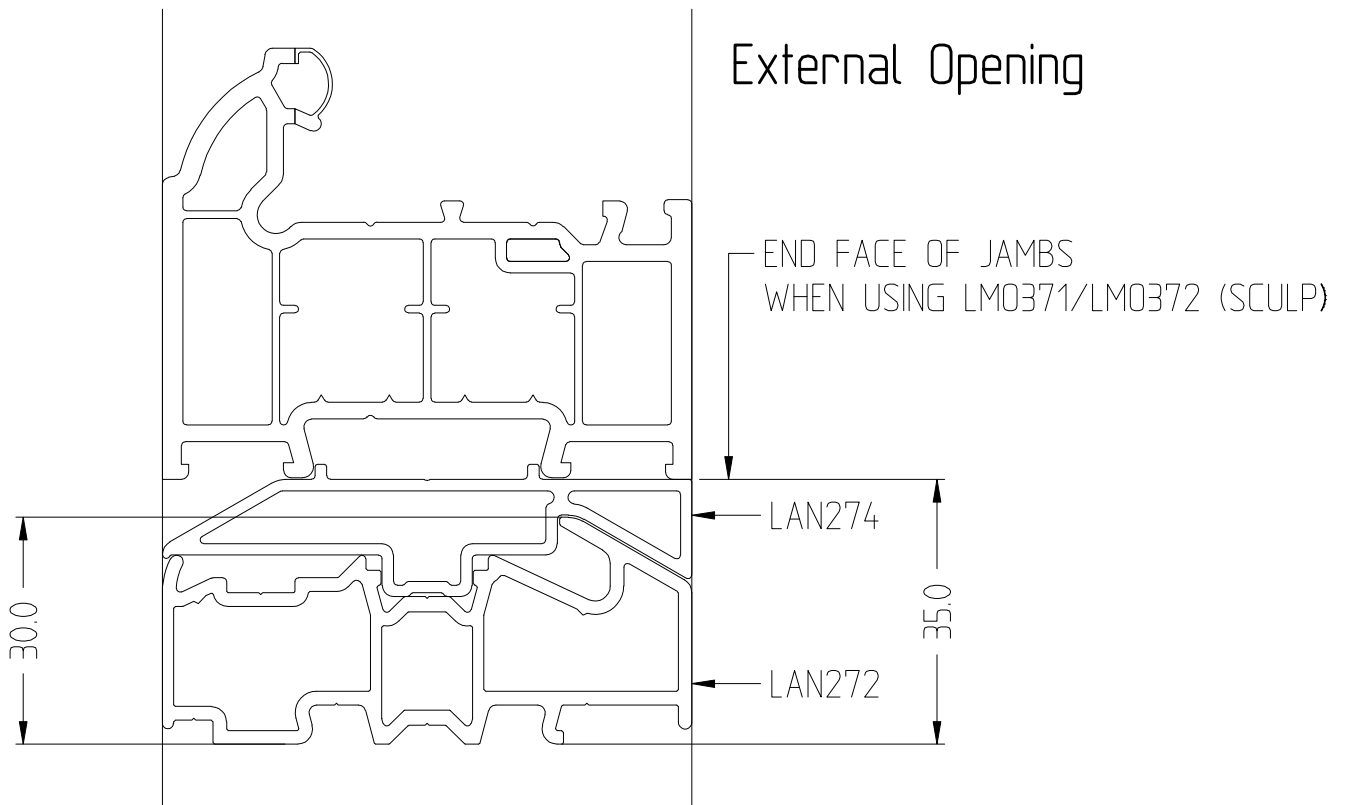
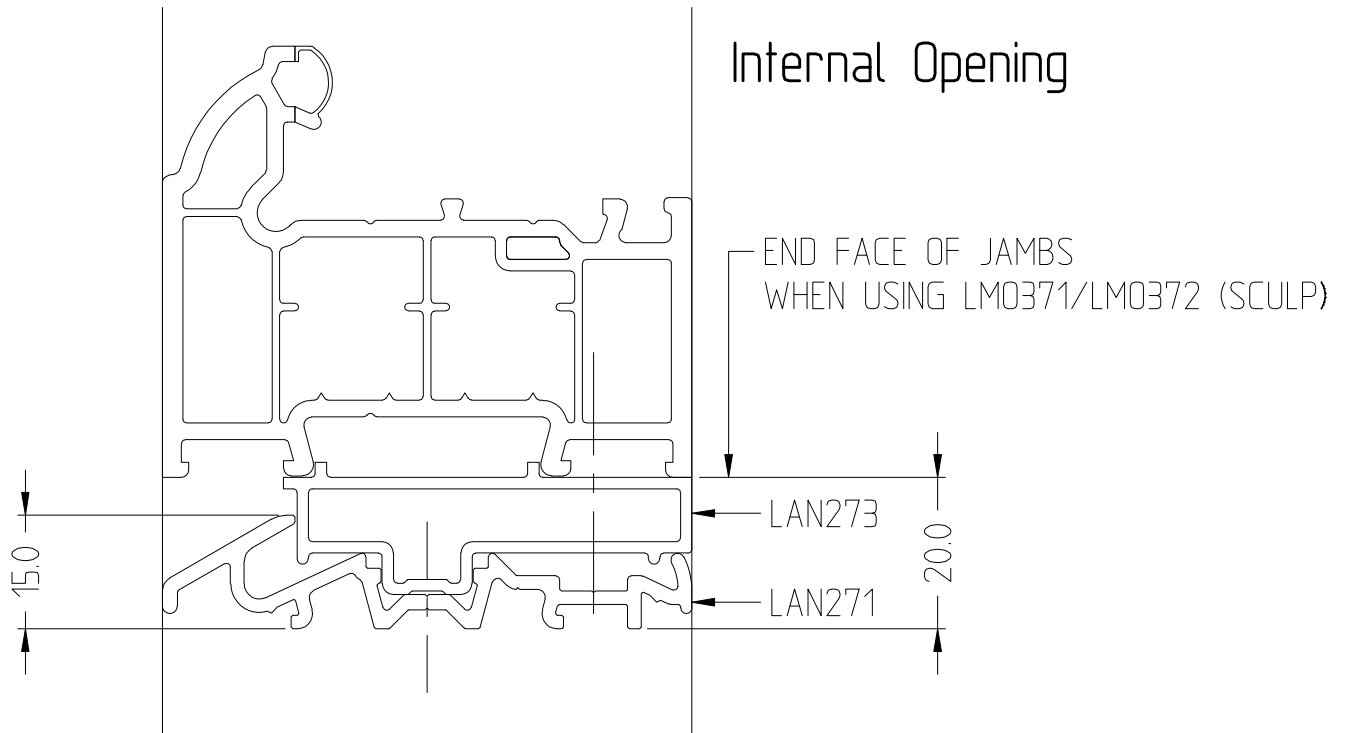
Meeting Stile Assembly

(re-inforcement shown for reference only)



THRESHOLD PACKER

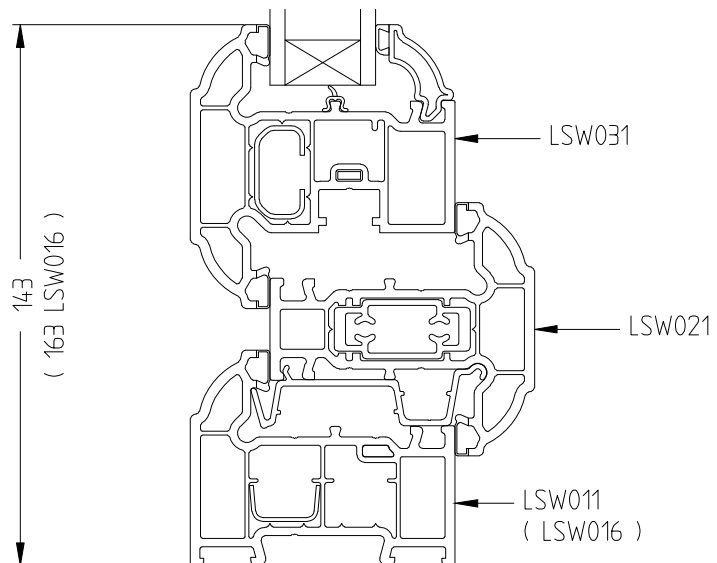
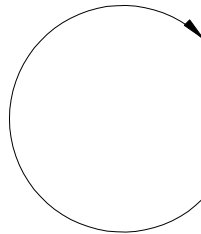
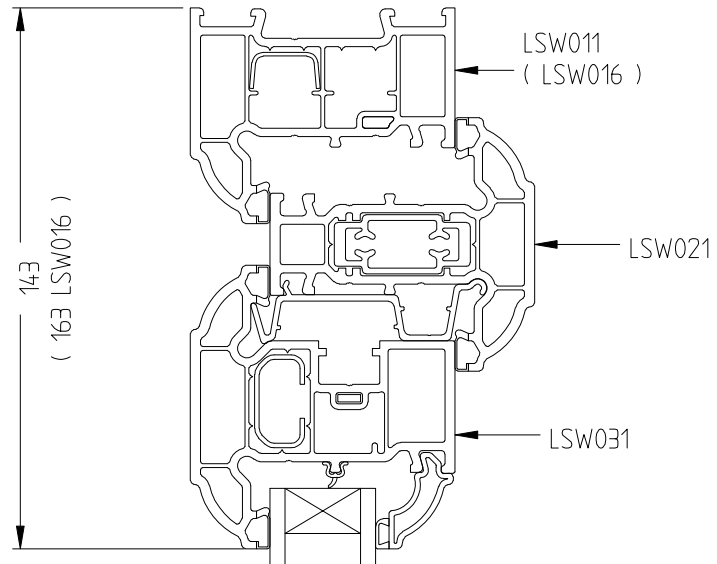
Threshold Packer Assembly



PIVOT WINDOW

Internally Glazed

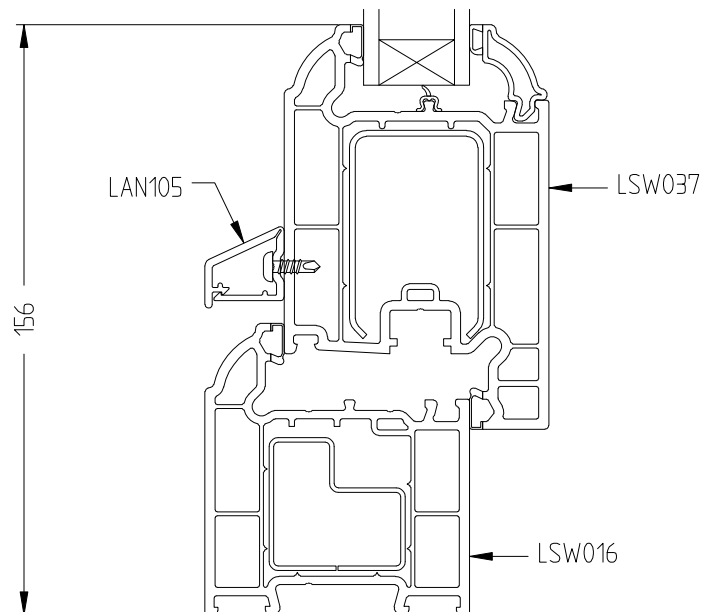
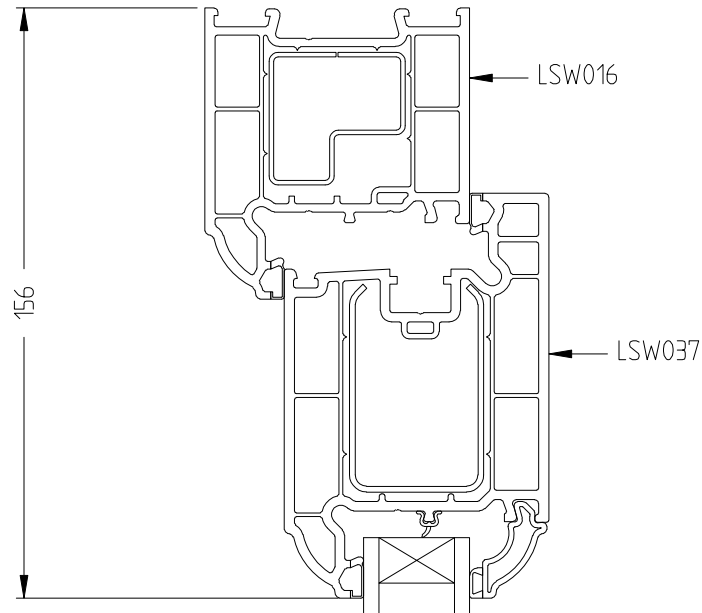
(re-inforcement shown for reference only)



TILT + SLIDE PATIO DOOR

Internally Glazed

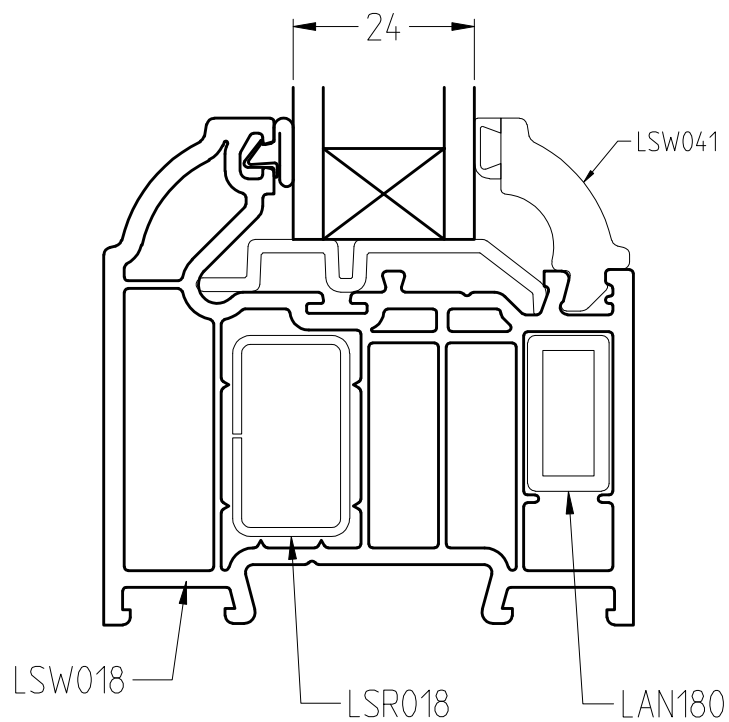
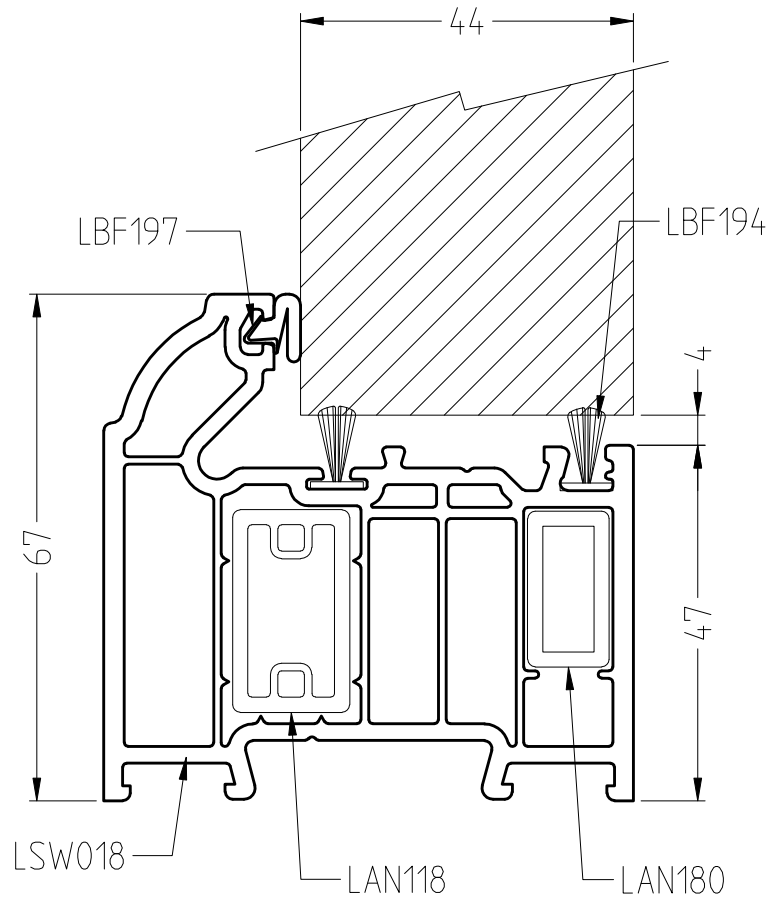
(re-inforcement shown for reference only)



TYPICAL ASSEMBLIES

44mm Composite Door Outer Frame

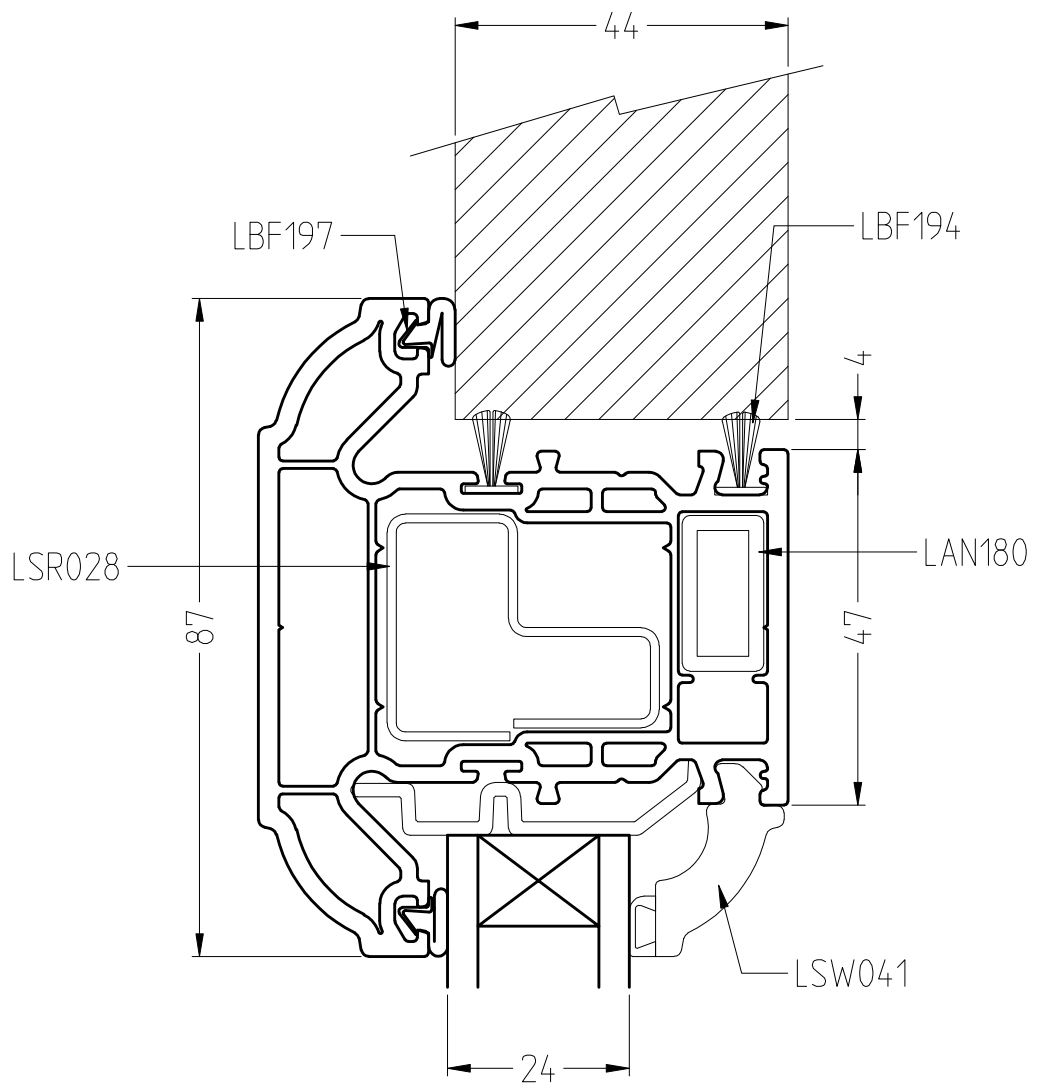
(reinforcement shown for reference only)



TYPICAL ASSEMBLIES

Composite Door Transom

(reinforcement shown for reference only)

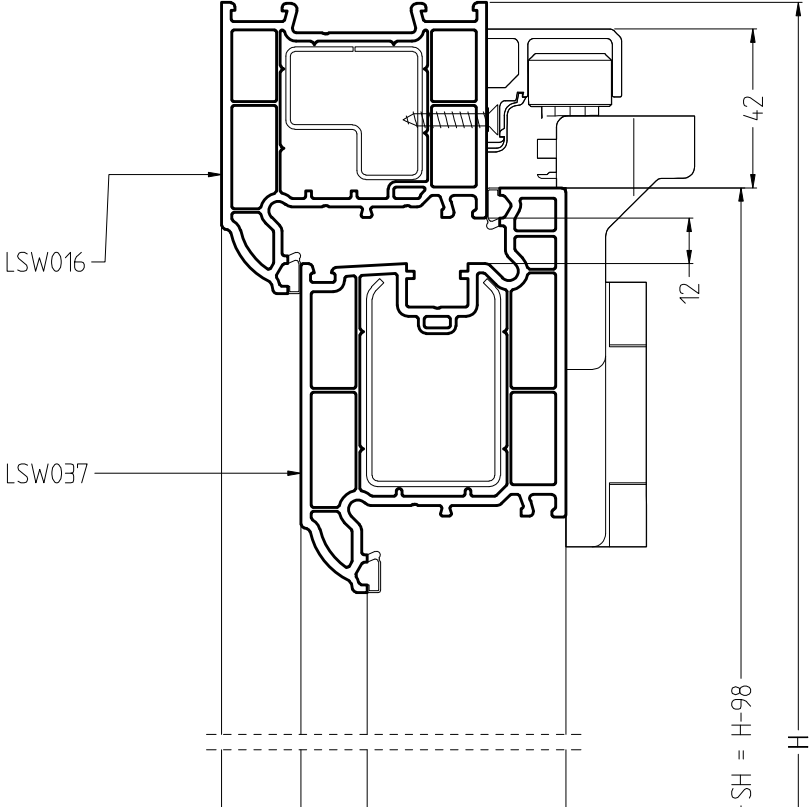


BI-FOLD DOOR

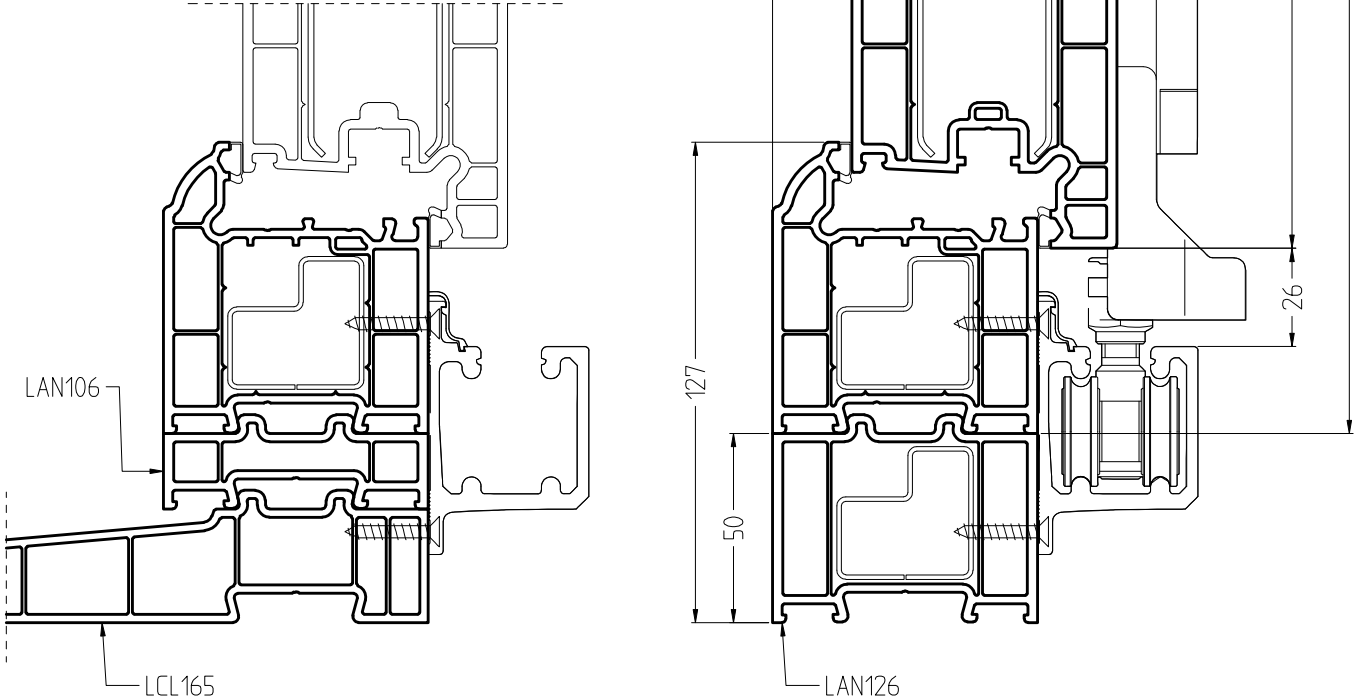
Vertical Section

Bottom Running

Siegenia hardware detailed in all instances

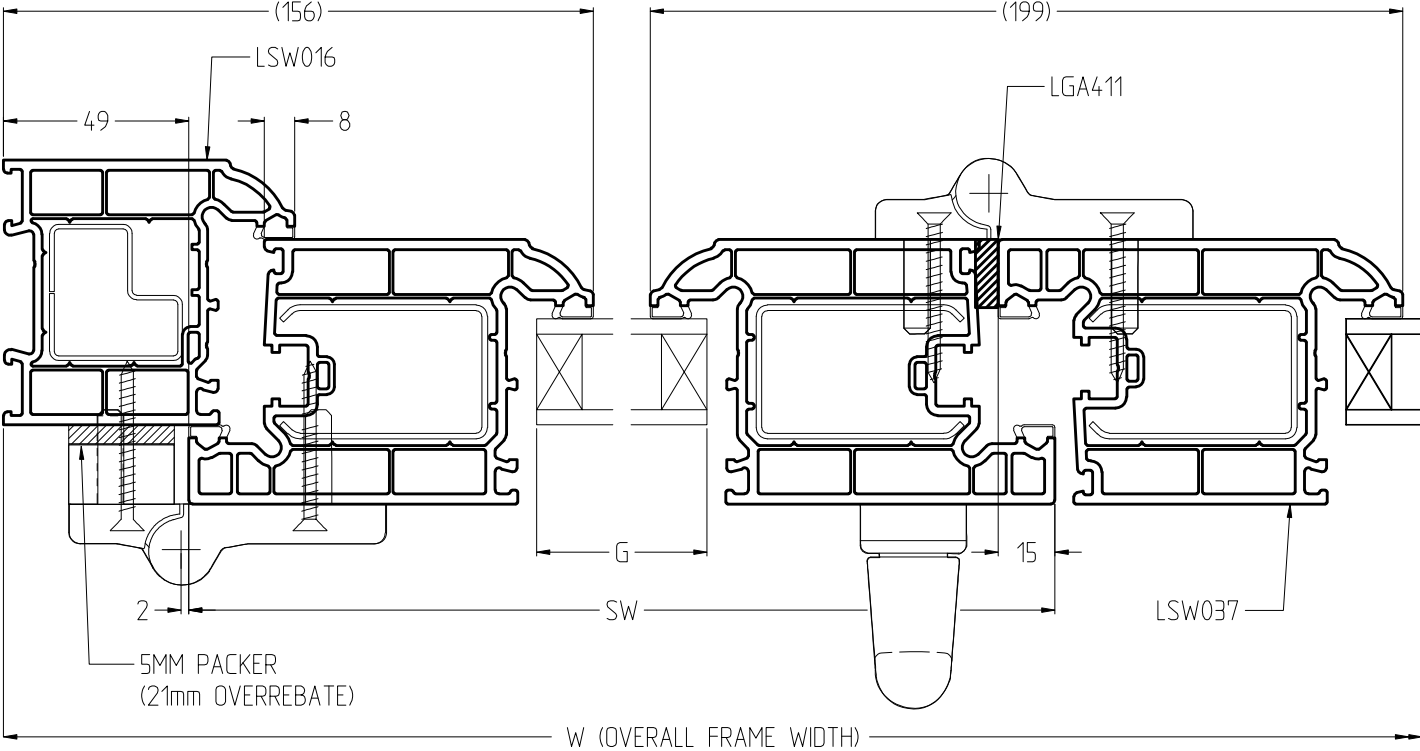


Cill Option

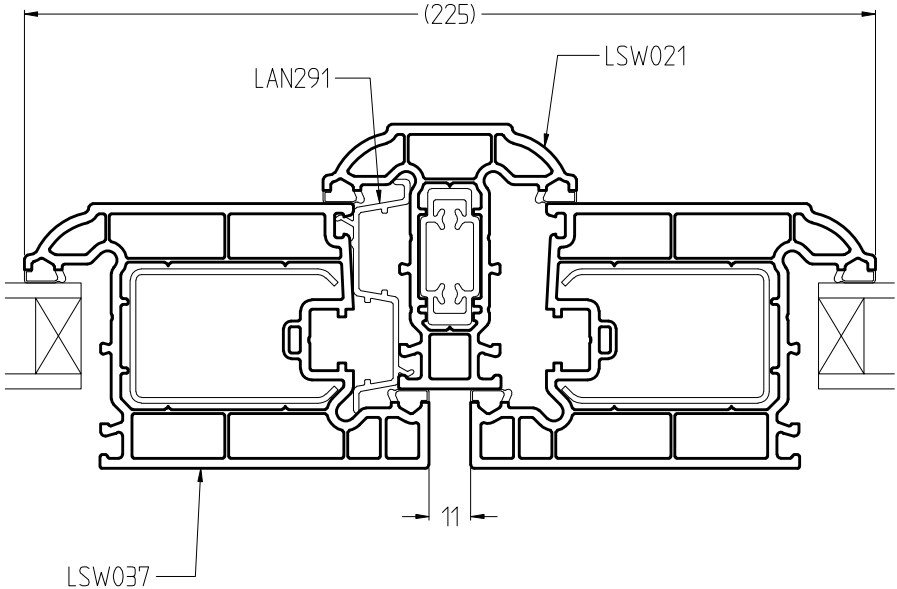


BI-FOLD DOOR

Horizontal Section

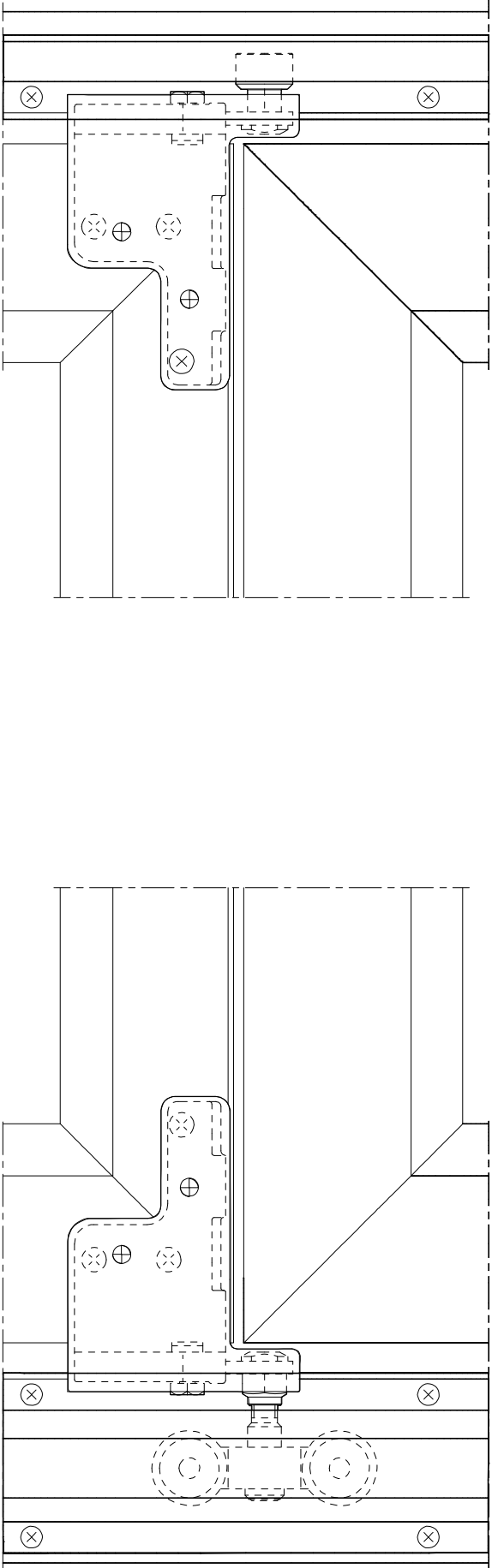
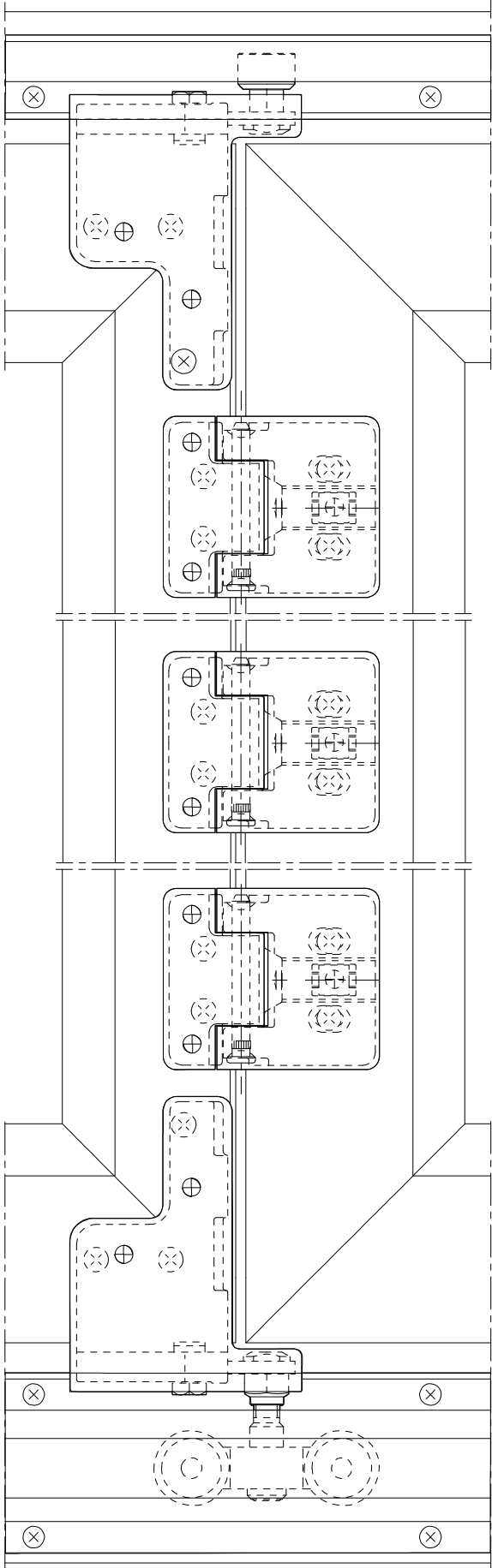


Meeting Stile



BI-FOLD DOOR

Hinge Positioning

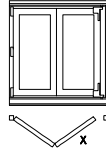


BI-FOLD DOOR

Width Deductions

Scheme 220

2 Folding sashes
0 Main opening sash



$$SW = (W-83/2)-16$$

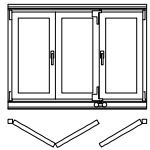
$$G = (W-451/2)-16$$

$$SW(x) = (W-83/2)+16$$

$$G(x) = (W-451/2)+16$$

Scheme 321

2 Folding sashes
1 Main opening sash

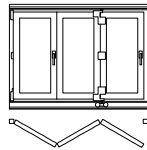


$$SW = (W-94/3)$$

$$G = (W-646/3)$$

Scheme 330

3 Folding sashes
0 Main opening sash

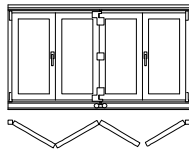


$$SW = (W-68/3)$$

$$G = (W-620/3)$$

Scheme 431

3 Folding sashes
1 Main opening sash

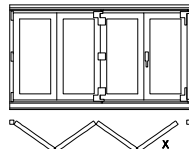


$$SW = (W-79/4)$$

$$G = (W-815/4)$$

Scheme 440

4 Folding sashes
0 Main opening sash



$$SW = (W-53/4)-8$$

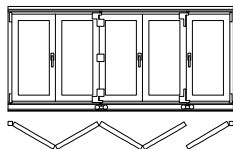
$$G = (W-789/4)-8$$

$$SW(x) = (W-53/4)+24$$

$$G(x) = (W-789/4)+24$$

Scheme 541

4 Folding sashes
1 Main opening sash

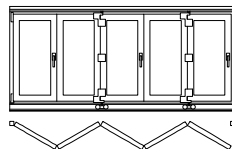


$$SW = (W-64/5)$$

$$G = (W-984/5)$$

Scheme 550

5 Folding sashes
0 Main opening sash

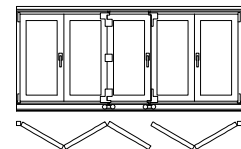


$$SW = (W-38/5)$$

$$G = (W-958/5)$$

Scheme 532

3+2 Folding sashes
0 Main opening sash

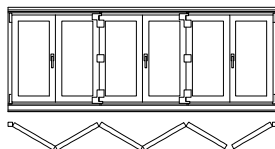


$$SW = (W-64/5)$$

$$G = (W-984/5)$$

Scheme 651

5 Folding sashes
1 Main opening sash

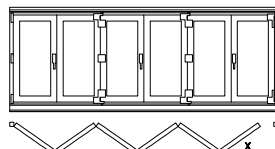


$$SW = (W-49/6)$$

$$G = (W-1153/6)$$

Scheme 660

6 Folding sashes
0 Main opening sash



$$SW = (W-23/6)-5.3$$

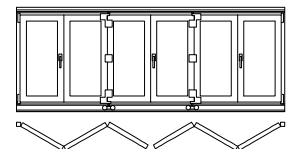
$$G = (W-1127/6)-5.3$$

$$SW(x) = (W-23/6)+26.6$$

$$G(x) = (W-1127/6)+26.6$$

Scheme 633

3+3 Folding sashes
0 Main opening sash

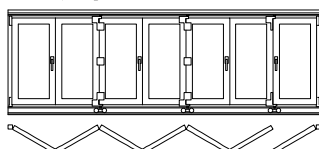


$$SW = (W-49/6)$$

$$G = (W-1153/6)$$

Scheme 761

6 Folding sashes
1 Main opening sash

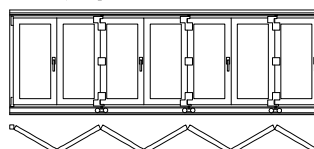


$$SW = (W-34/7)$$

$$G = (W-1322/7)$$

Scheme 770

7 Folding sashes
0 Main opening sash

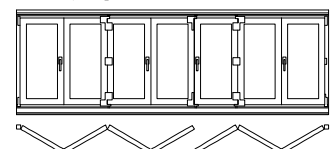


$$SW = (W-8/7)$$

$$G = (W-1296/7)$$

Scheme 743

4+3 Folding sashes
0 Main opening sash



$$SW = (W-34/7)$$

$$G = (W-1322/7)$$

Note:

All schemes can be made in opposite hand
Equal sash sizes unless otherwise stated

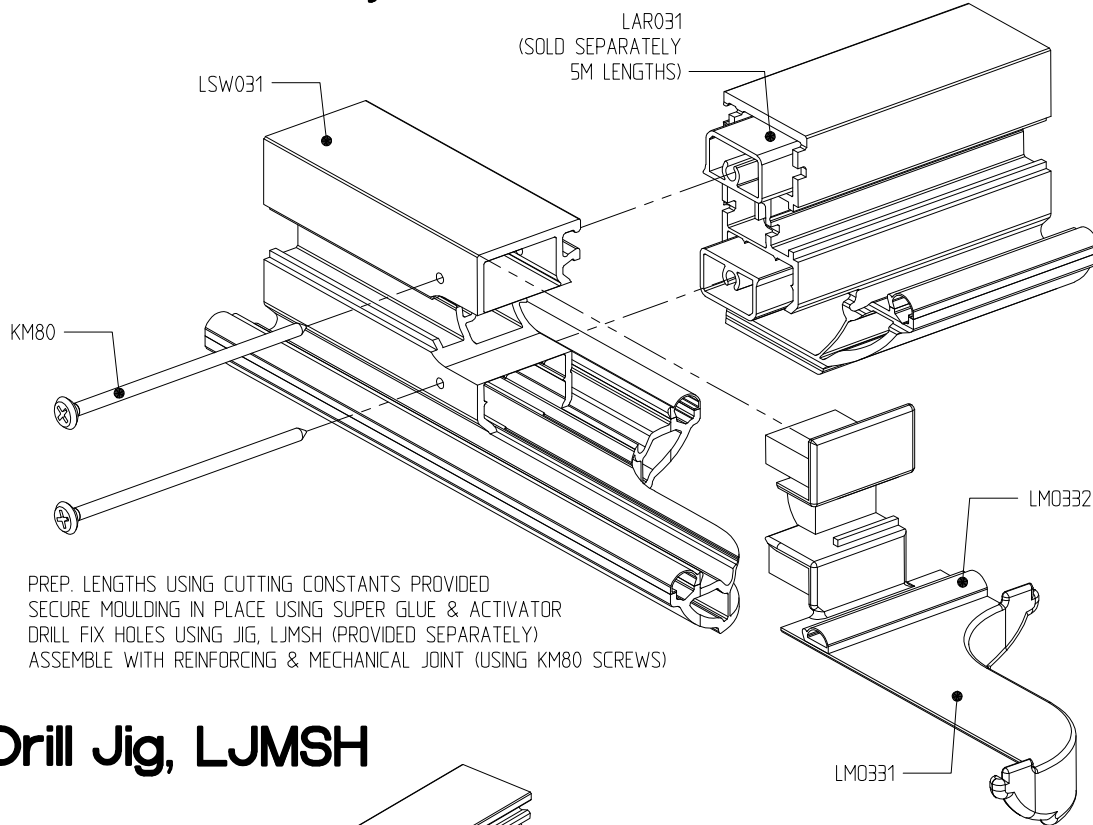
Schemes 220, 440 & 660 all require
larger sash sizes noted at areas 'x'
using specified cutting deductions SW(x) & G(x)

Key:

W - Frame Width
SW - Sash Width
G - Glass Size

MOCK SASH HORN KIT, LK001

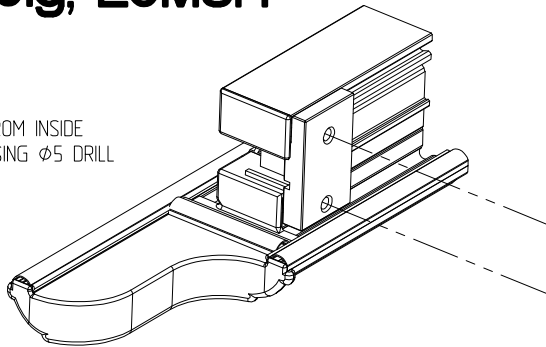
Mech. Joint Assy. (Recommended)



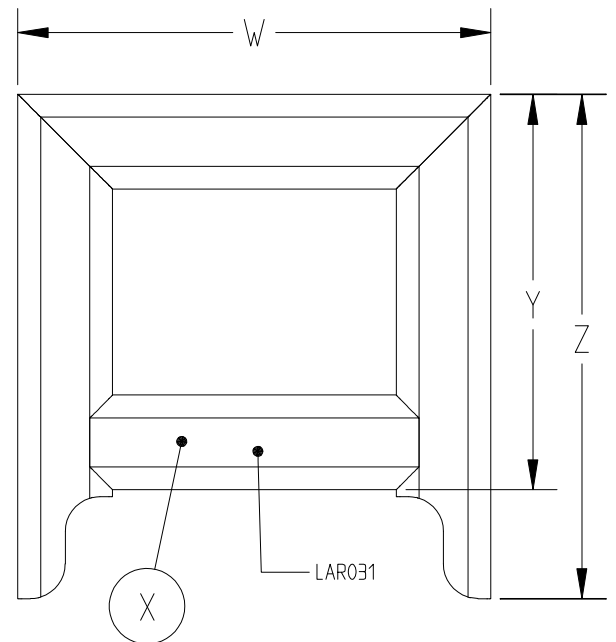
- PREP. LENGTHS USING CUTTING CONSTANTS PROVIDED
- SECURE MOULDING IN PLACE USING SUPER GLUE & ACTIVATOR
- DRILL FIX HOLES USING JIG, LJMSH (PROVIDED SEPARATELY)
- ASSEMBLE WITH REINFORCING & MECHANICAL JOINT (USING KM80 SCREWS)

Drill Jig, LJMSH

- DRILL FROM INSIDE FACE USING $\phi 5$ DRILL



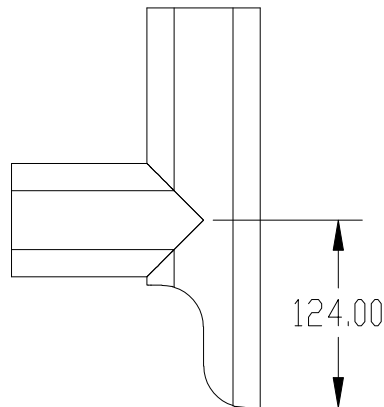
Cutting Constants MECH. JOINT



$$\begin{aligned}
 X &= W - 104 \\
 Z &= Y + 86.5 + 2.5 \text{ WELD ALLOWANCE} \\
 \text{LAR031} &= W - 160
 \end{aligned}$$

X & Y - FINISHED SIZES OF SASH

WELDING ASSEMBLY



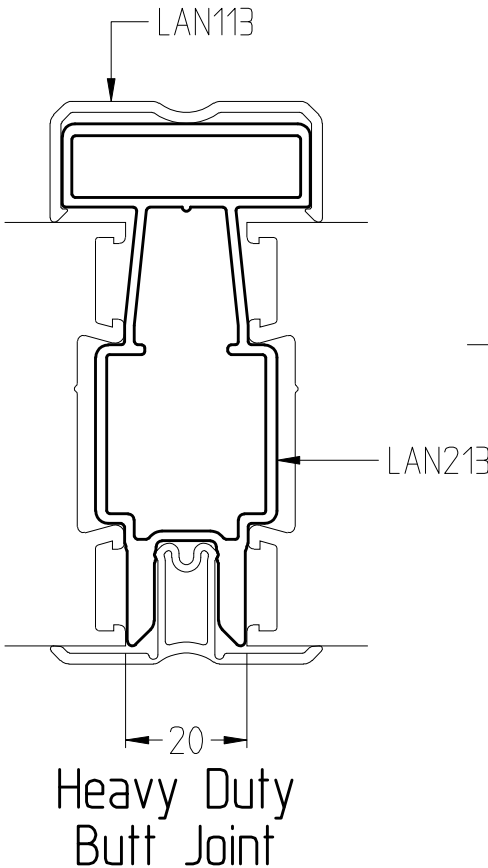
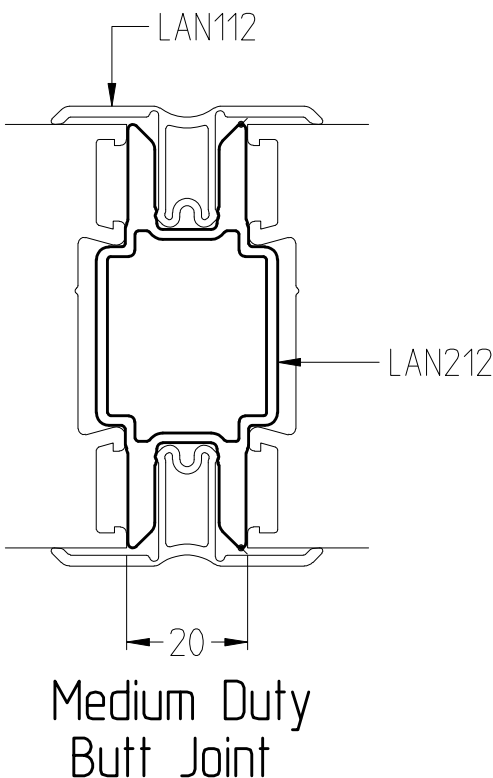
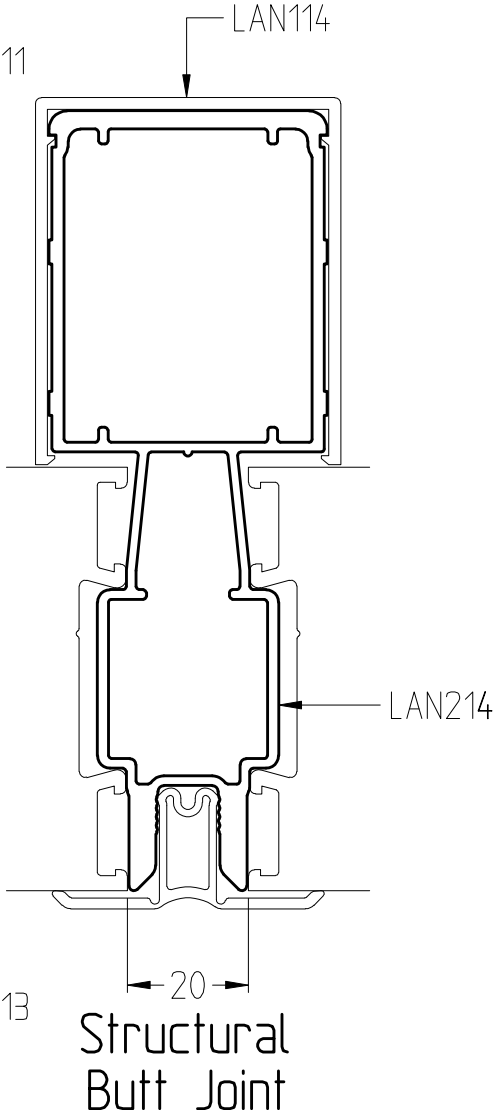
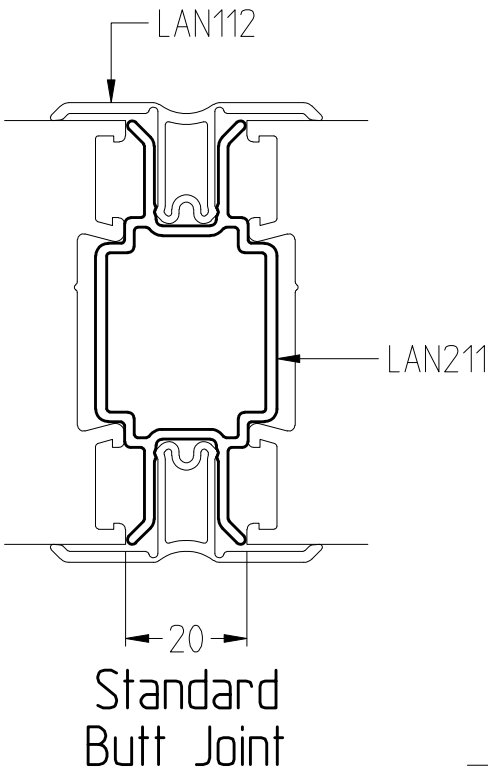
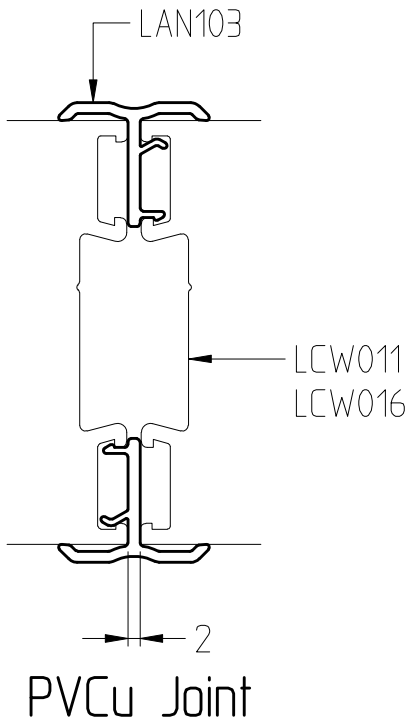
- V-NOTCH AT DIMENSION ABOVE
- WELD SASH(S) TOGETHER
- SECURE MOULDING IN PLACE USING SUPER GLUE & ACTIVATOR

Cutting Constants

- 1ST CUT OF BOTTOM RAIL = TOP RAIL SIZE

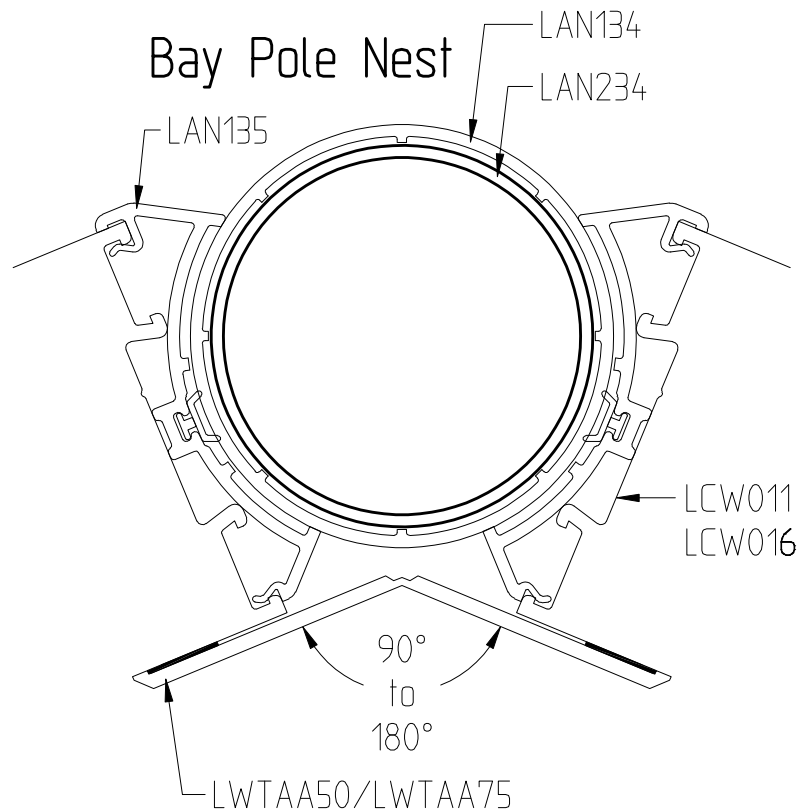
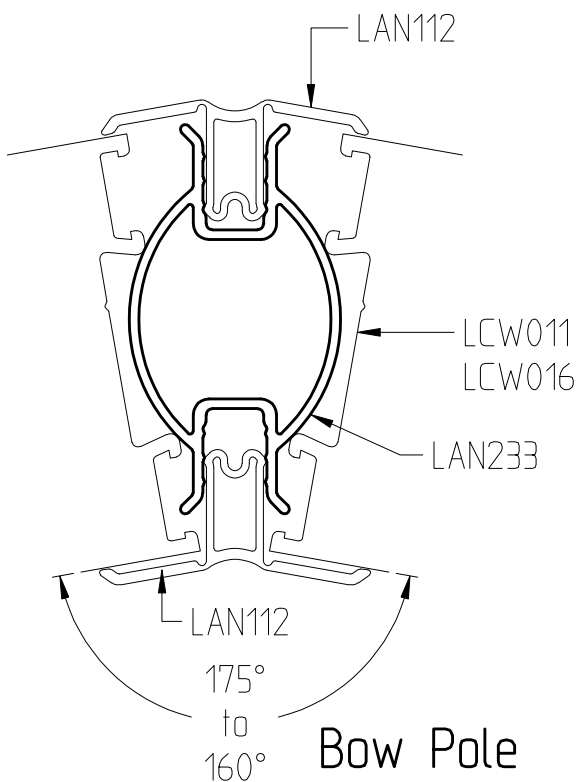
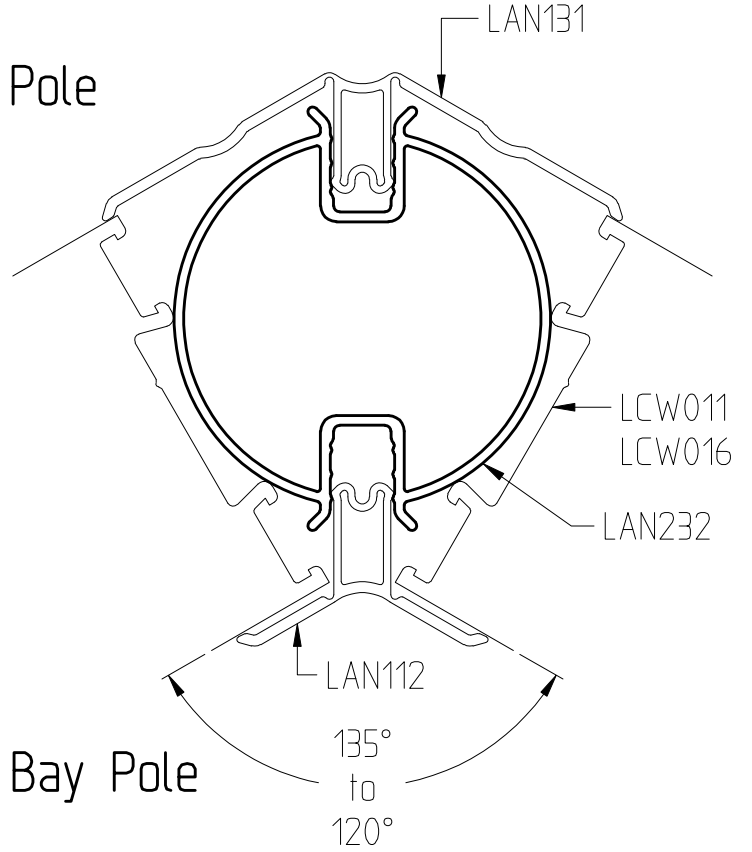
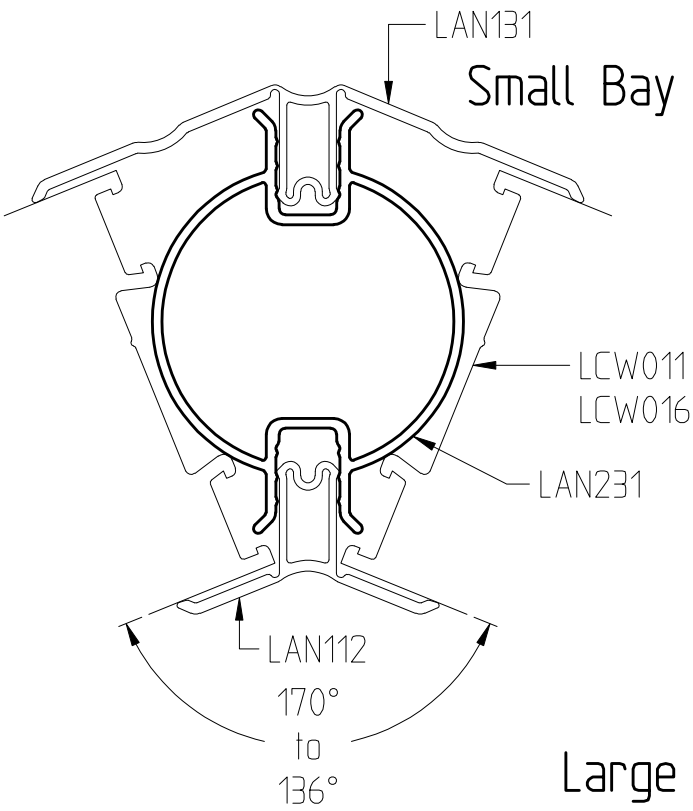
JOINT ASSEMBLIES

Butt Joints



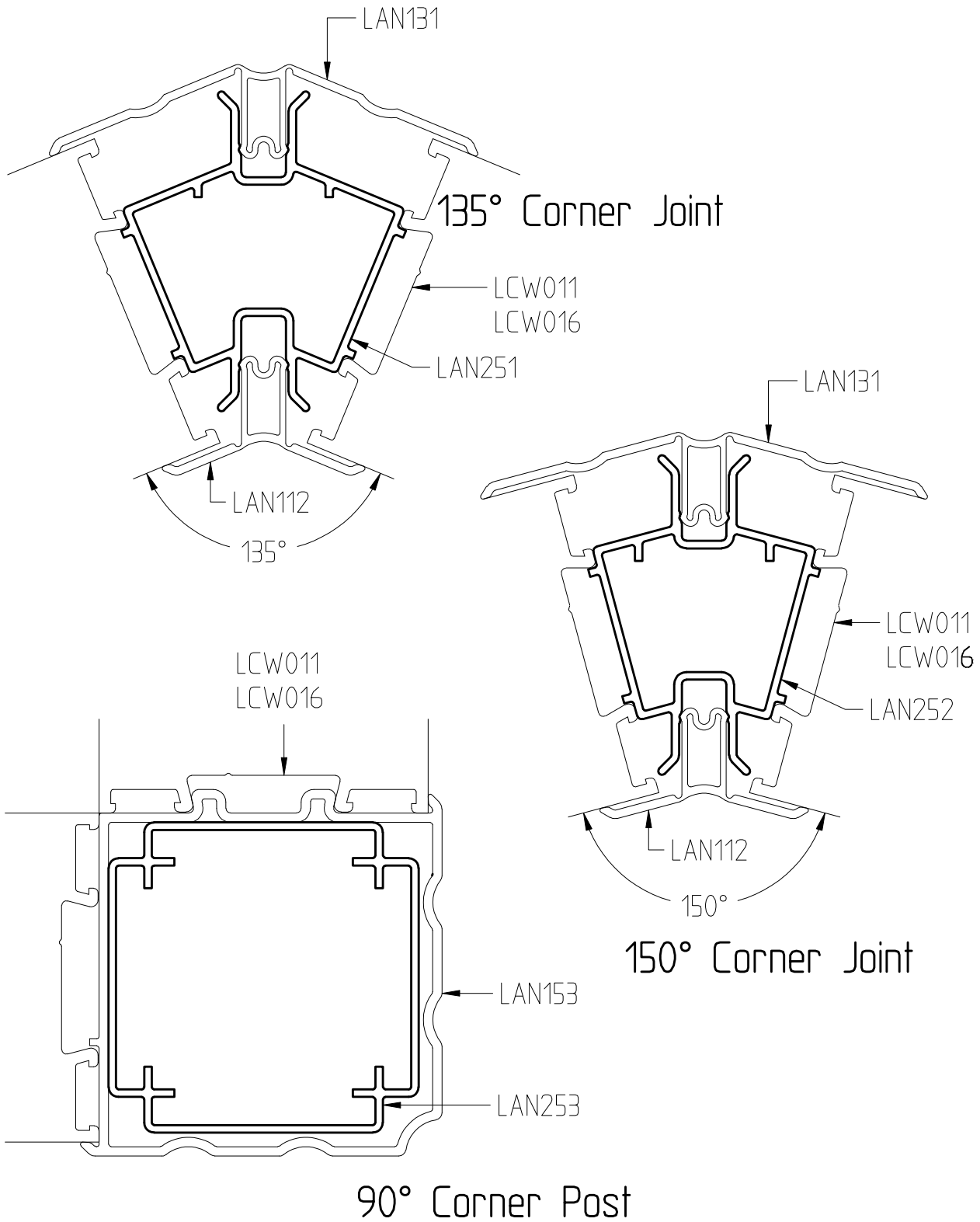
JOINT ASSEMBLIES

Variable Joints



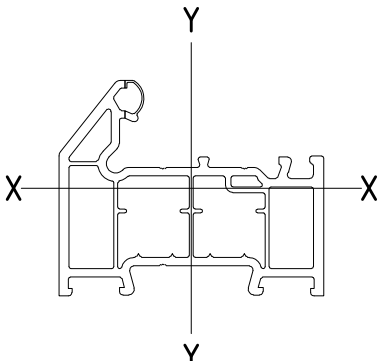
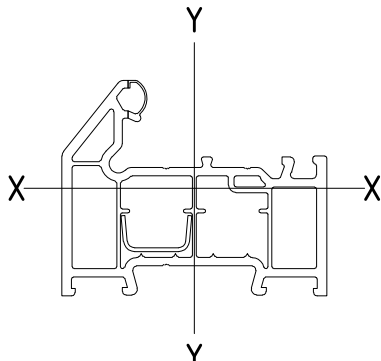
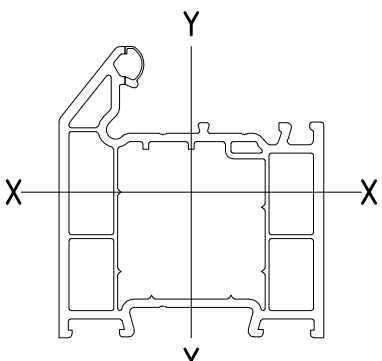
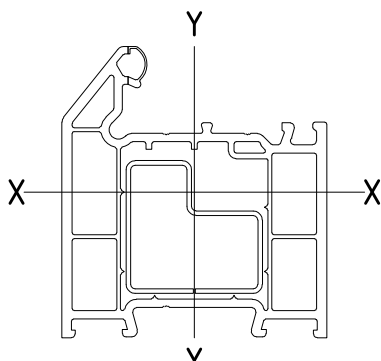
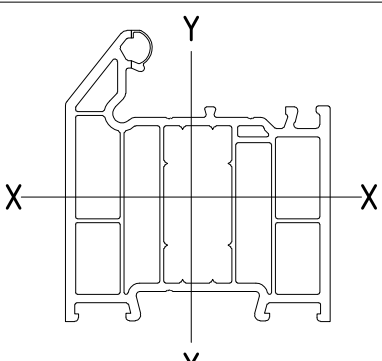
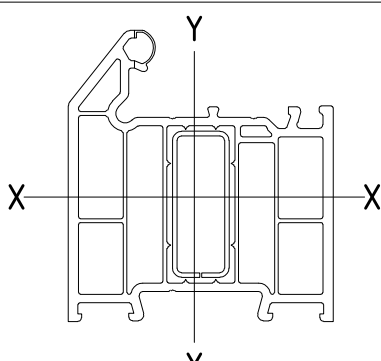
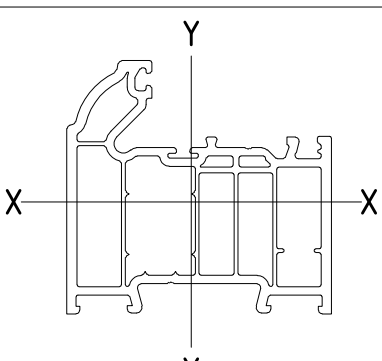
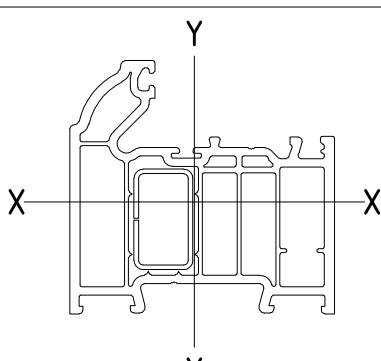
JOINT ASSEMBLIES

Fixed Joints



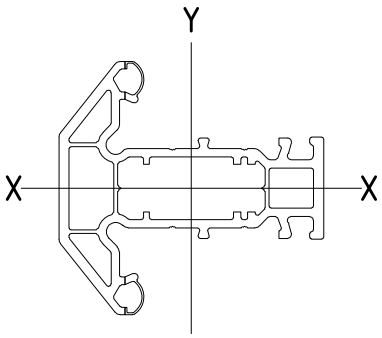
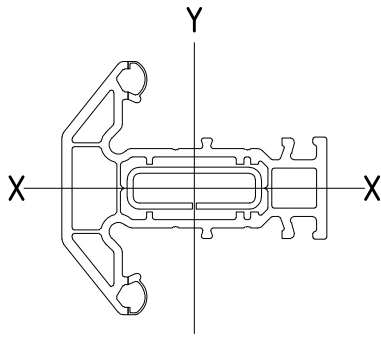
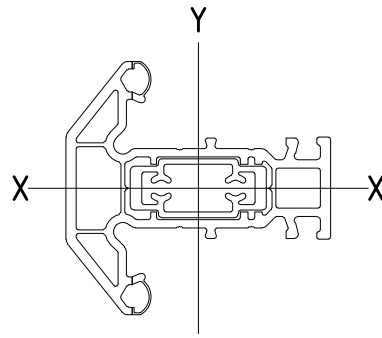
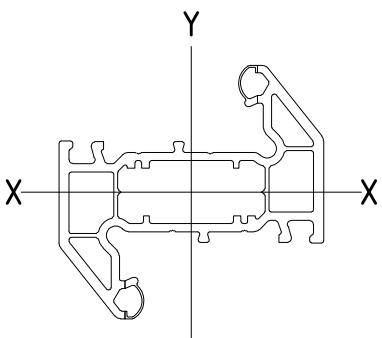
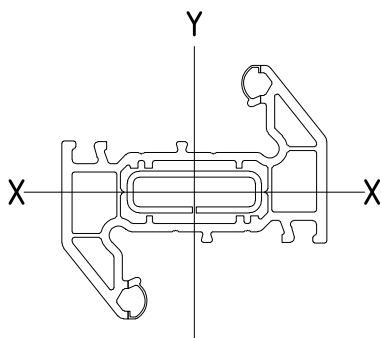
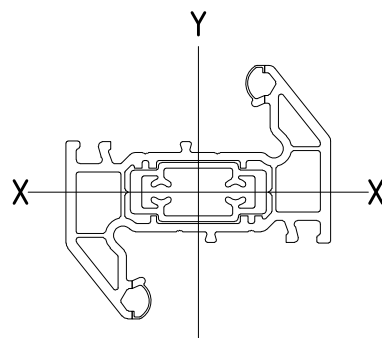
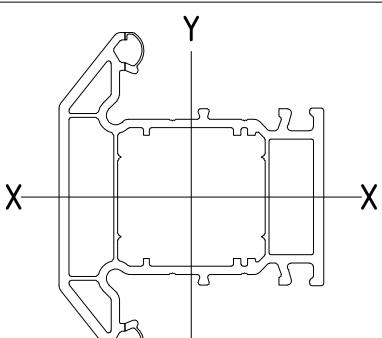
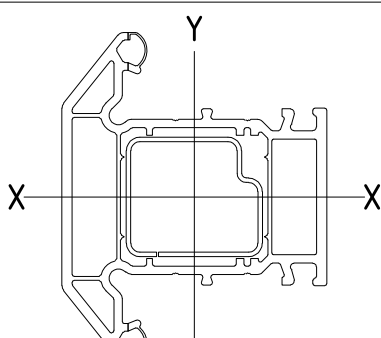
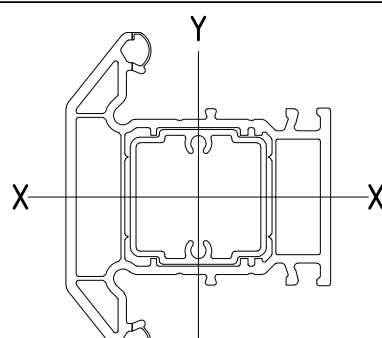
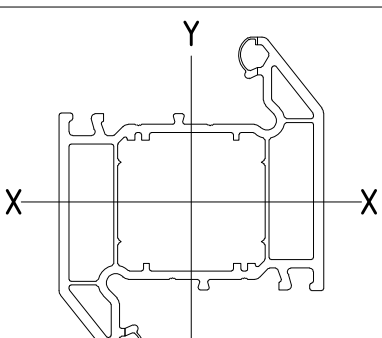
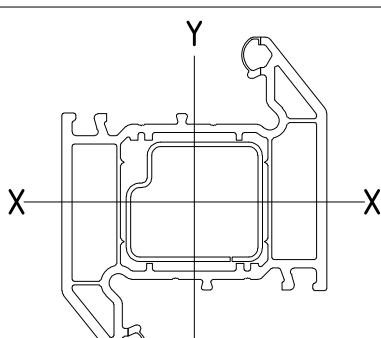
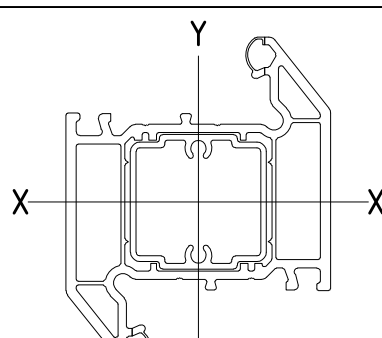
WIND LOADING

$\times 10^9 \text{ N/mm}^2$

		STEEL	ALUM
LCW011			n/a
	<p>Elyy = 1.026 (LSW012 = 1.044)</p>	<p>Elyy = 1.338</p>	
LCW016			n/a
	<p>Elyy = 1.397</p>	<p>Elyy = 6.844</p>	
LCW017			n/a
	<p>Elyy = 1.412</p>	<p>Elyy = 2.360</p>	
LSW018			n/a
	<p>Elyy = 1.233</p>	<p>Elyy = 1.947</p>	

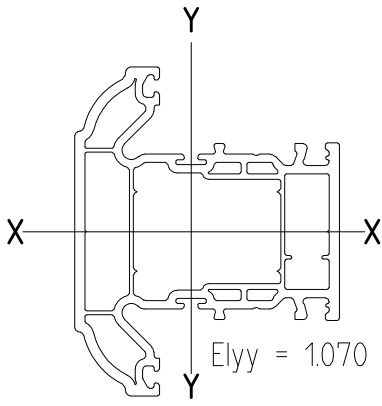
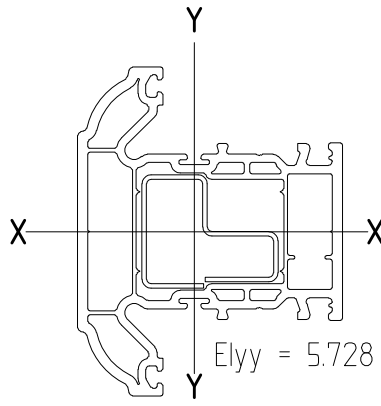
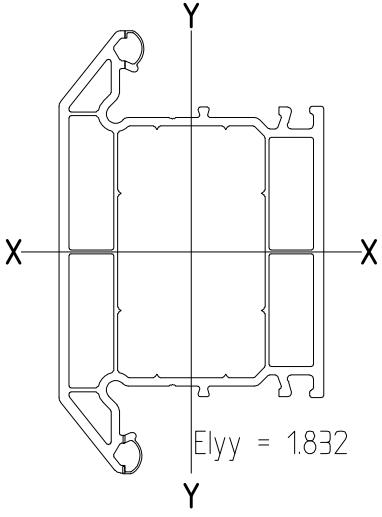
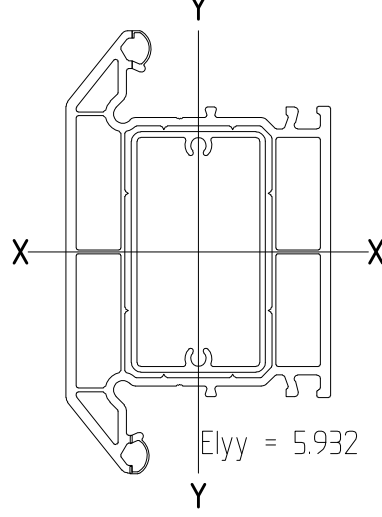
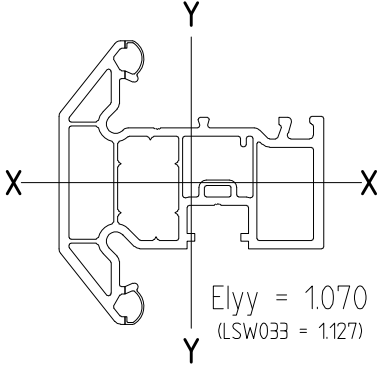
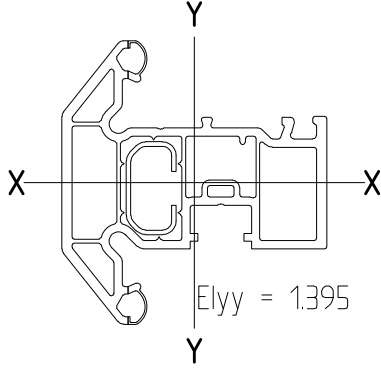
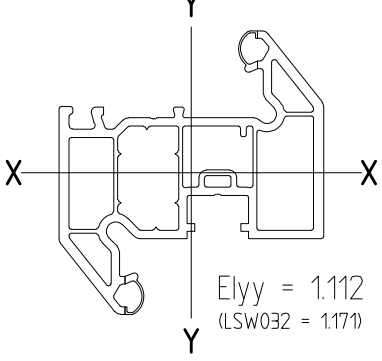
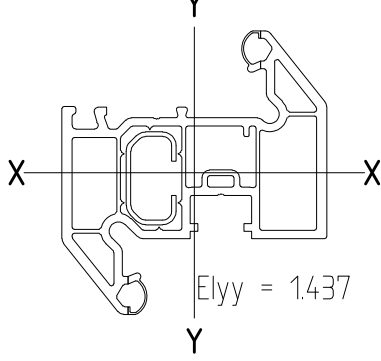
WIND LOADING

$\times 10^9 \text{ N/mm}^2$

		STEEL	ALUM	
LCW021				
	$E_{lyy} = 0.961$	$E_{lyy} = 4.425$	$E_{lyy} = 2.961$	
	LCW022			
		$E_{lyy} = 1.003$	$E_{lyy} = 4.467$	$E_{lyy} = 3.003$
LCW026				
		$E_{lyy} = 1.300$	$E_{lyy} = 6.631$	$E_{lyy} = 3.724$
	LCW027			
		$E_{lyy} = 1.335$	$E_{lyy} = 6.666$	$E_{lyy} = 3.759$

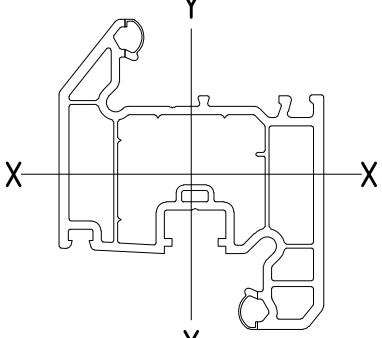
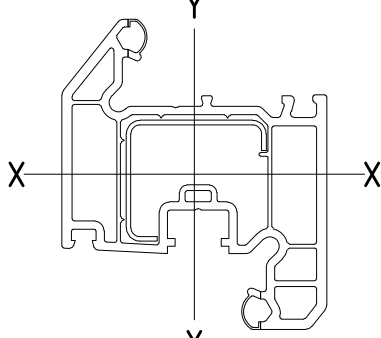
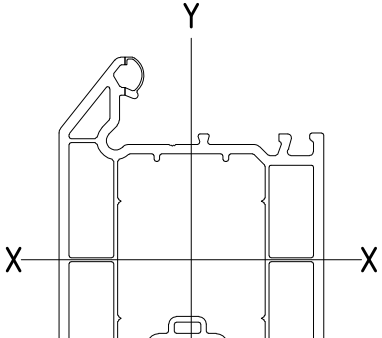
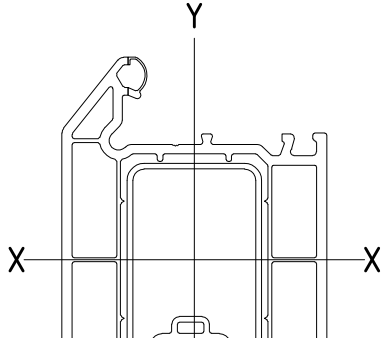
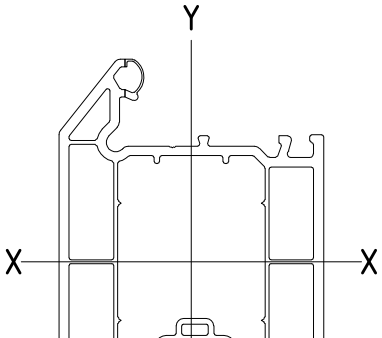
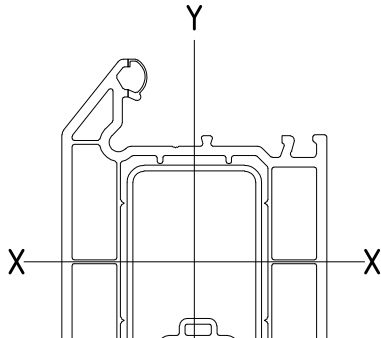
WIND LOADING

$\times 10^9 \text{ N/mm}^2$

		STEEL	ALUM
LSW028	 <p style="text-align: center;">$E_{lyy} = 1.070$</p>	 <p style="text-align: center;">$E_{lyy} = 5.728$</p>	n/a
LCW029	 <p style="text-align: center;">$E_{lyy} = 1.832$</p>	n/a	 <p style="text-align: center;">$E_{lyy} = 5.932$</p>
LCW031	 <p style="text-align: center;">$E_{lyy} = 1.070$ (LSW033 = 1.127)</p>	 <p style="text-align: center;">$E_{lyy} = 1.395$</p>	n/a
LCW032	 <p style="text-align: center;">$E_{lyy} = 1.112$ (LSW032 = 1.171)</p>	 <p style="text-align: center;">$E_{lyy} = 1.437$</p>	n/a

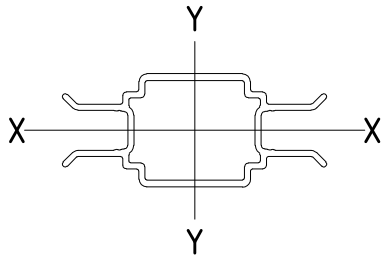
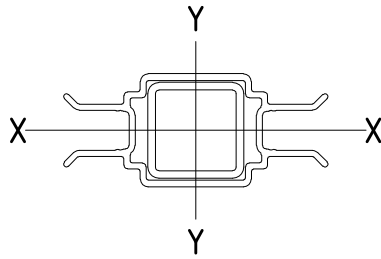
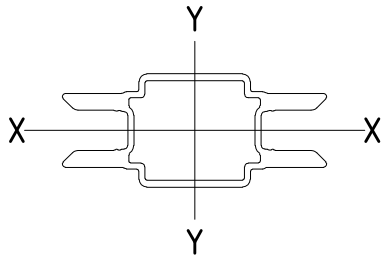
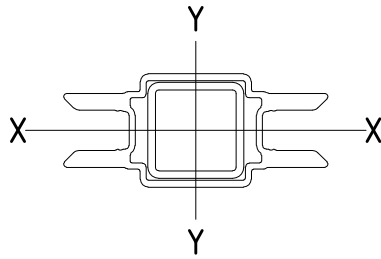
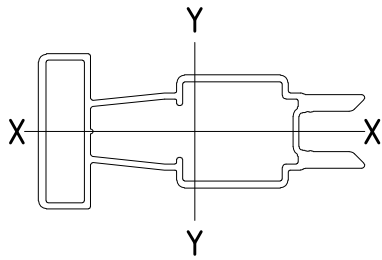
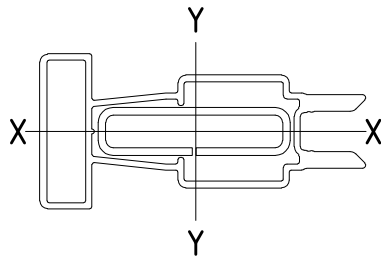
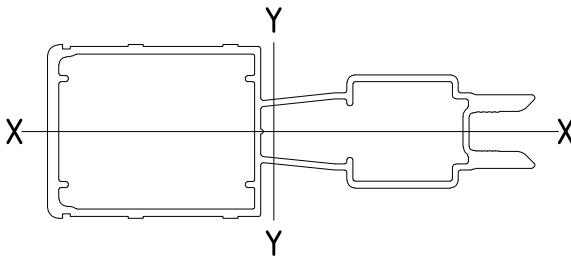
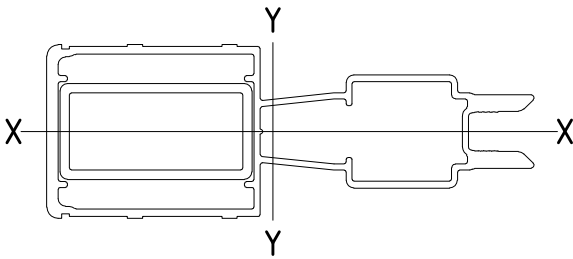
WIND LOADING

$\times 10^9 \text{ N/mm}^2$

		STEEL	ALUM
LCW035	 <p>$E_{lyy} = 1.346$</p>	 <p>$E_{lyy} = 4.563$</p>	n/a
LCW036	 <p>$E_{lyy} = 1.703$</p>	 <p>$E_{lyy} = 12.023$</p>	n/a
LCW037	 <p>$E_{lyy} = 1.739$</p>	 <p>$E_{lyy} = 12.059$</p>	n/a

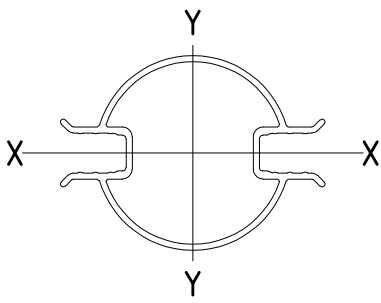
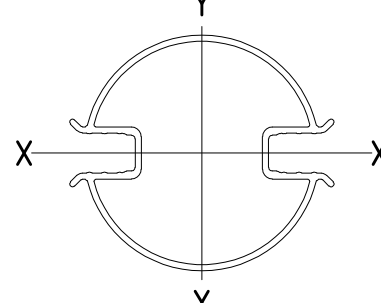
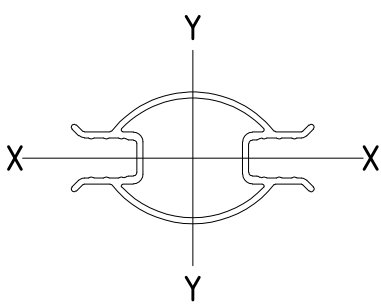
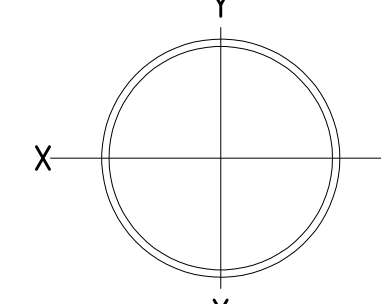
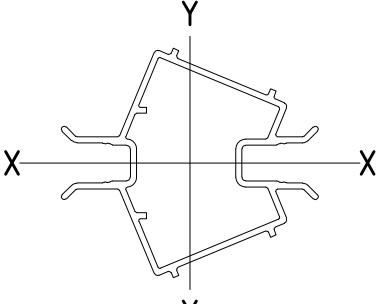
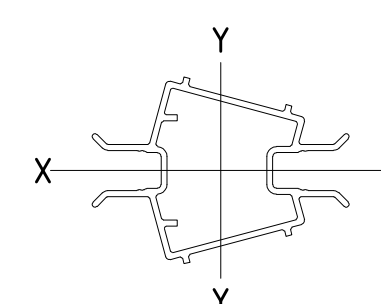
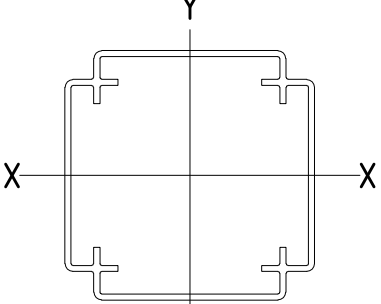
WIND LOADING

$\times 10^9 \text{ N/mm}^2$

		STEEL	
LAN211	 <p>$E_{yy} = 8.008$</p>	 <p>$E_{yy} = 11.325$</p>	
LAN212	 <p>$E_{yy} = 14.820$</p>	 <p>$E_{yy} = 18.137$</p>	
LAN213	 <p>$E_{yy} = 31.365$</p>	 <p>$E_{yy} = 43.251$</p>	
LAN214	 <p>$E_{yy} = 100.20$</p>	 <p>$E_{yy} = 123.3$</p>	

WIND LOADING

$\times 10^9 \text{ N/mm}^2$

LAN231	 <p>$E_{yy} = 9.878$</p>	LAN232	 <p>$E_{yy} = 13.118$</p>
LAN233	 <p>$E_{yy} = 6.750$</p>	LAN234	 <p>$E_{yy} = 11.759$</p>
LAN251	 <p>$E_{yy} = 9.537$</p>	LAN252	 <p>$E_{yy} = 8.762$</p>
LAN253	 <p>$E_{yy} = 19.079$</p>		

LOAD BEARING CAPACITY OF JOINT PROFILES

The following 'Load Tables' have been calculated in accordance with BPF Code of Practice for the Survey and Installation of White High Impact uPVC Windows, and are only applicable for those joint profiles restrained at their centre, for example by means of adjacent windows.

The 'Load Tables' must not be applied to those joint profiles used in isolation.

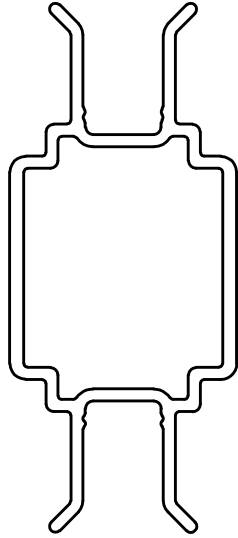
These tables should be used for guidance only.

N/A - joint profile IS NOT suitable for load bearing situations at this length and above.

Consult - joint profile IS suitable for load bearing situations at this length and above. Consult the Liniar Design Office

LOAD BEARING CAPACITY

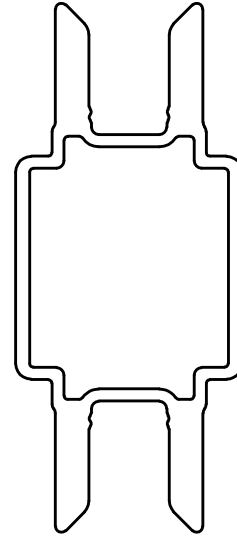
LAN211



can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes
500	2.49
600	2.34
700	2.24
800	2.16
900	2.04
1000	1.92
1100	1.79
1200	1.62
1300	1.38
1400	1.18
1500	1.06
1600	0.94
1700	0.83
1800	N/A

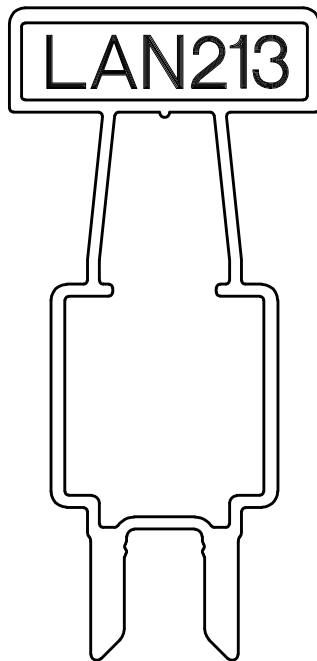
LAN212



can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes
500	3.60
600	3.43
700	3.23
800	3.13
900	2.91
1000	2.72
1100	2.54
1200	2.16
1300	1.85
1400	1.61
1500	1.43
1600	1.24
1700	1.09
1800	N/A

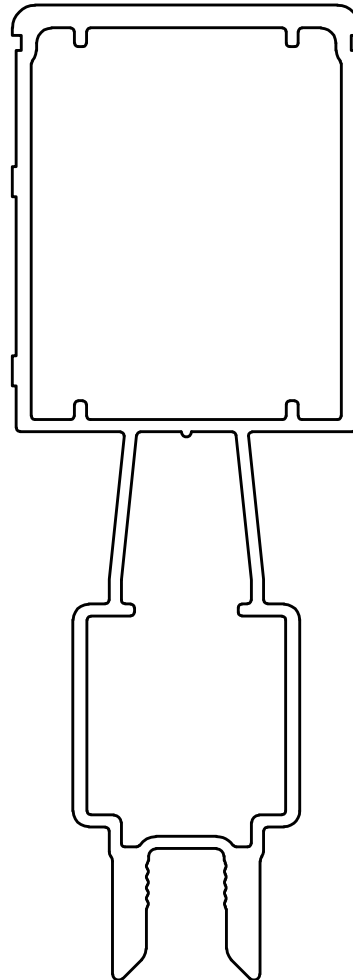
LOAD BEARING CAPACITY



can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes
500	4.37
600	4.23
700	4.05
800	3.83
900	3.68
1000	3.53
1100	3.35
1200	3.17
1300	2.98
1400	2.62
1500	2.30
1600	2.01
1700	1.82
1800	1.63
1900	1.46
2000	1.30
2100	1.16
2200	N/A

LAN214

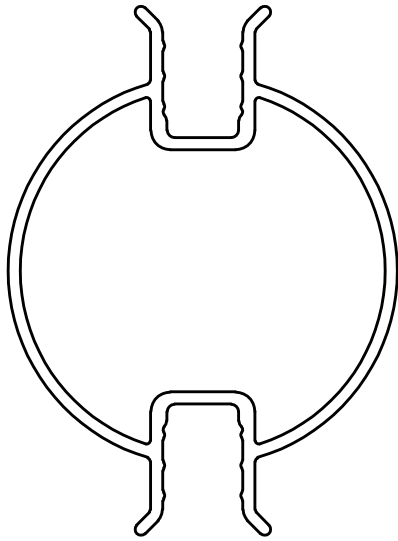


can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes	LENGTH mm	LOAD tonnes
500	6.71	1400	4.97
600	6.58	1500	4.76
700	6.29	1600	4.59
800	6.20	1700	4.33
900	5.99	1800	3.74
1000	5.69	1900	3.57
1100	5.48	2000	3.36
1200	5.39	2100	2.89
1300	5.18	2200	consult

LOAD BEARING CAPACITY

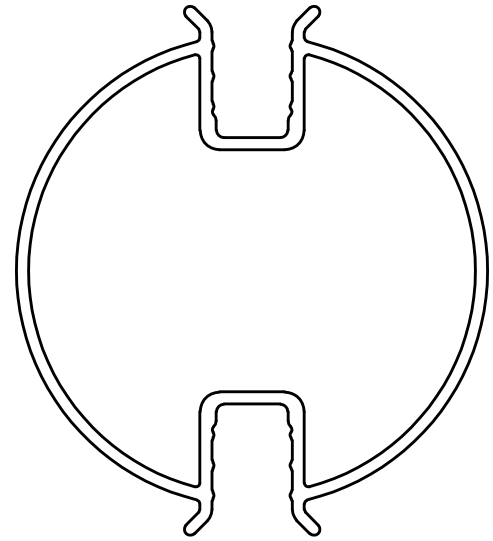
LAN231



can be used with Small Bay Pole Jack LAN331

LENGTH mm	LOAD tonnes
500	2.99
600	2.91
700	2.83
800	2.76
900	2.67
1000	2.56
1100	2.47
1200	2.35
1300	2.33
1400	2.23
1500	2.15
1600	2.06
1700	1.96
1800	1.80
1900	1.63
2000	1.48
2100	1.34
2200	consult

LAN232

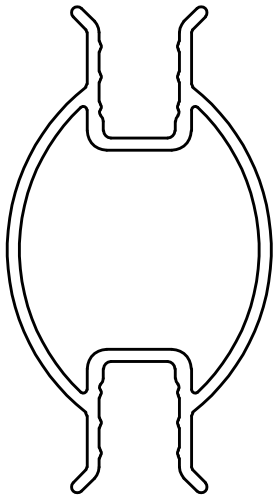


can be used with Large Bay Pole Jack LAN332

LENGTH mm	LOAD tonnes
500	3.53
600	3.45
700	3.37
800	3.29
900	3.22
1000	3.16
1100	3.08
1200	2.98
1300	2.88
1400	2.81
1500	2.74
1600	2.67
1700	2.59
1800	2.51
1900	2.43
2000	2.35
2100	2.27
2200	consult

LOAD BEARING CAPACITY

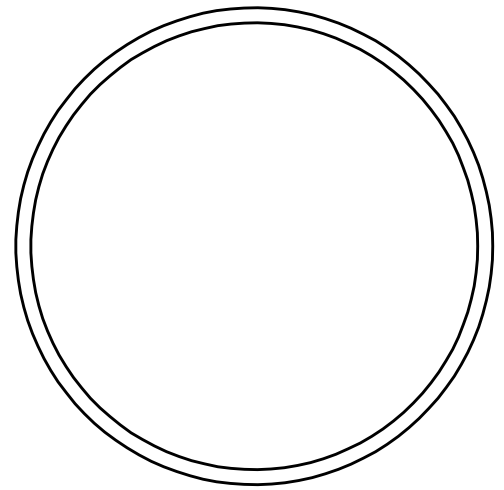
LAN233



can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes
500	2.40
600	2.31
700	2.18
800	2.07
900	1.98
1000	1.87
1100	1.77
1200	1.64
1300	1.42
1400	1.23
1500	1.07
1600	0.96
1700	0.85
1800	N/A

LAN234

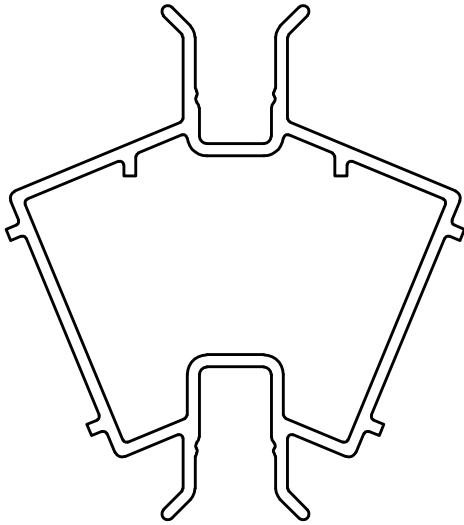


can be used with Large Bay Pole Jack LAN332

LENGTH mm	LOAD tonnes
500	3.19
600	3.12
700	3.06
800	3.00
900	2.94
1000	2.88
1100	2.83
1200	2.79
1300	2.72
1400	2.64
1500	2.57
1600	2.51
1700	2.46
1800	2.41
1900	2.35
2000	2.29
2100	2.23
2200	consult

LOAD BEARING CAPACITY

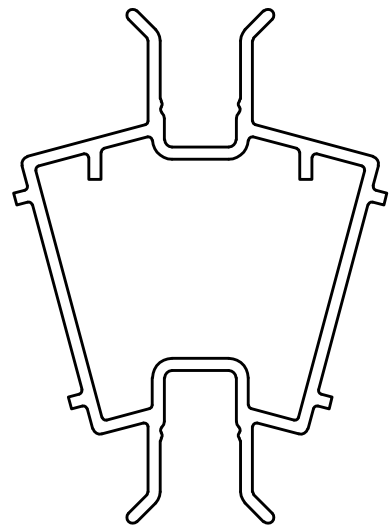
LAN251



can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes
500	3.40
600	3.31
700	3.21
800	3.14
900	3.07
1000	2.96
1100	2.85
1200	2.75
1300	2.68
1400	2.60
1500	2.50
1600	2.41
1700	2.32
1800	2.23
1900	2.05
2000	1.87
2100	1.67
2200	consult

LAN252

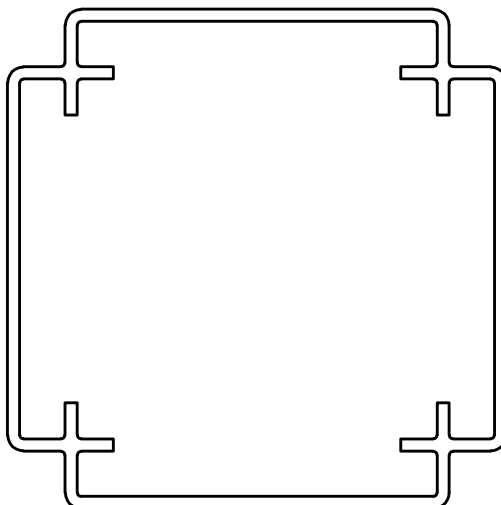


can be used with Butt Joint Jack LAN311

LENGTH mm	LOAD tonnes
500	3.08
600	2.98
700	2.90
800	2.79
900	2.67
1000	2.57
1100	2.48
1200	2.38
1300	2.30
1400	2.17
1500	2.07
1600	1.87
1700	1.66
1800	1.49
1900	1.34
2000	1.23
2100	1.13
2200	consult

LOAD BEARING CAPACITY

LAN253



can be used with Square Pole Jack LAN353

LENGTH mm	LOAD tonnes
500	4.00
600	3.94
700	3.87
800	3.80
900	3.74
1000	3.67
1100	3.61
1200	3.55
1300	3.50
1400	3.44
1500	3.37
1600	3.29
1700	3.21
1800	3.13
1900	3.08
2000	3.03
2100	2.98
2200	consult

ENERGY RATINGS

Operated by the BFRC (British Fenestration Ratings Council), Window Energy Ratings (WER's), are a straight forward way of assessing the thermal efficiency of window systems.

The rating system is recognised and referred to in Part L of The Building Regulations.

WER's are calculated using a standard size and style of window and a formula taking into account solar gain and air leakage, amongst other factors. The resulting numerical value falls into lettered bands A to G, A being the most efficient.

These lettered bands being familiar sights on white goods such as refrigerators, indicating the efficiency of the product.

As all calculations are based on the exact same window, the resulting values are directly comparable between window systems.

The benefits of installing the most efficient windows in both new build and refurbish properties is obvious, reducing heating bills and reducing carbon emissions.

Whilst some manufactureres of ageing systems, are forced into ever increasing levels of complexity and expense to ensure their products achieve acceptable ratings, Liniar products have been designed using the latest software to make the most efficient use of materials.

For more information on WER's, visit www.bfrc.org